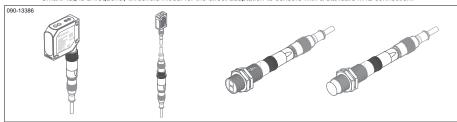
- direct adaptation between sensor and connecting cable
- teachable speed limit
- simple setting by external teach-input
- no additional wiring required
- frequency range 0,015 Hz 1kHz
- output load up to 150 mA

The SPF1 SmartPlug is a frequency threshold modul for the direct adaptation to sensors with a standard M12 connection.

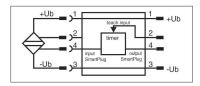


The SPF1 SmartPlug is available in 2 versions:

- PNP input PNP output SPF1-AP6X (for use with PNP sensors)
- NPN input NPN output SPF1-AN6X (for use with NPN sensors)

Connection:

The SmartPlug is very easy to connect: it is plugged onto the M12 connector of a sensor and the connecting cable is connected to the other side of the SmartPlug. The sensor configuration has to meet the standards (1 +Ub (BN) 3 -Ub (BU) 4 output (BK)).



Function:

The SmartPlug SPF1 observes the frequency of the signal at the pin "input SmartPlug". The output is activated if the setup frequency falls below appr. 5%.

Setting for under speed monitoring:

- 1. Set sensor up to sense object with SmartPlug SPF1 connected. Make sure sensor is sensing properly and output is switching.
- 2. Move object or set rotation to nominal speed.
- 3. Connect + voltage +Ub to "Teach Input" and then disconnect (turn off) voltage +Ub.
- (Pulse +Ub to Teach Input, > 1 full cycle of senses object e.g. >1 full revolution).
- 4. Done, if speed or frequency drops by 5% or 95% of nominal speed, then SmartPlug is activated.

Setting for over speed monitoring:

(note: over speed output will be inverted. i.e. output activated for normal speed & output off for over speed.)

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- 1. Set sensor up to sense object with SmartPlug SPF1 connected. Make sure sensor is sensing properly and output is switching
- 2. Move object or set rotation to 106% plus X% over speed allowance of nominal speed.
- 3. Connect + voltage +Ub to "Teach Input" and then disconnect (turn off) voltage +Ub.
- (Pulse +Ub to Teach Input, > 1 full cycle of senses object e.g. >1 full revolution).

 4. Done. If speed or frequency goes above setpoint, then SmartPlug output goes off.

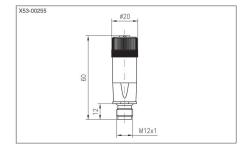
Subject to change without prior notice

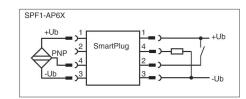
TURCK

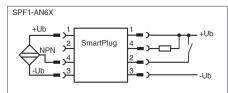
Programmable over or under speed monitor

Technical Data:

Operating voltage: 10 30 V D	C, residual ripple of max. 10 %	Display:	red LED
Own current consumption:	< 10 mA	Housing material:	plastic PBTP/PA
Input resistance:	> 10 kOhm	Protection standard:	IP 67
Max. input frequency:	10 kHz	Dimensions:	ø20 x 60
Min. response time:	0.1 ms	Connection Input:	4-pin socket M12
Max. output current:	150 mA short-circuit proof	Connection Output:	4-pin connector M12
Ambient temperature range:	0 +60 °C	Protection class (only if	both ends connected):
Storage temperature range:	-20 +60 °C	Weight:	15 g







Applications:

- jam detection
- R. P. M. observation
- conveyor built back detection
- cooling fan motion control

Function	SmartPlug	Setting
N.C./N.O. inverter	SPC1	Interval counter 1
Flip Flop	SPC1	Interval counter 2
Divider (1 pulse per evolution)	SPC1	Pulse counter n
Count parts (count down)	SPC1	Pulse counter n
Amplifier 150 mA	SPC1	Pulse counter 1
Off delay	SPT1	Off delay n
On delay	SPT1	On delay n
PNP / NPN converter	SPN1-AP6-ARN6X	Factory setting
NPN / PNP converter	SPN1-AN6-ARP6X	Factory setting
PNP / NPN converter and		
N.C./N.O. inverter	SPN1-AP6-ARN6X	Setup: N.O> N.C.
NPN / PNP converter and		
N.C./N.O. inverter	SPN1-AN6-ARP6X	Setup: N.O> N.C.
Motion monitor	SPF1-AP6X	
Spin monitor	SPF1-AP6X	
Jam monitor	SPF1-AP6X	





SmartPlugs may only be used in combination with a proximity switch according to EN IEC 60947-5-2.



These units are not suited for safety related applications