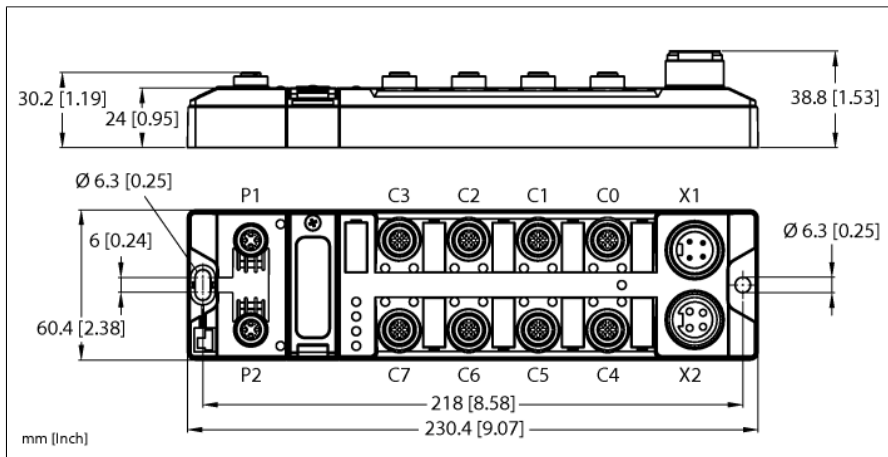


Compact Multiprotocol I/O Module for Ethernet

16 Digital PNP 2-A Outputs

TBEN-LF-16DOP



Type	TBEN-LF-16DOP
ID	100003915

Sensor/actuator supply	supply of ports C0-C7 from V2 short-circuit proof, 120 mA per port
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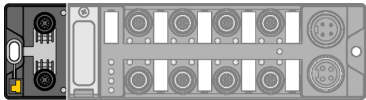
System data	
Fieldbus transmission rate	10/100 Mbps
Fieldbus connection technology	2 x M12, 4-pin, D-coded
Fieldbus address range	0 (136.129.1.254)
Protocol detection	automatic
Service interface	Ethernet via P1 or P2

Ethernet/IP	
Addressing	acc. to EtherNet/IP specification
Quick Connect (QC)	< 150 ms
min. RPI	2 ms
Device Level Ring (DLR)	supported
Class 3 connections (TCP)	3
Class 1 connections (CIP)	10
Input Assembly Instance	101
Output Assembly Instance	102
Configuration Assembly Instance	106

Digital outputs	
Number of channels	16
Connectivity outputs	M12, 5-pin
Output type	PNP
Type of output diagnostics	Channel diagnostics
Output voltage	24 VDC from potential group
Output current per channel	2.0 A, short-circuit proof, max. 2.0 A per port
Output delay	1.3 ms
Load type	EN 60947-5-1: DC-13
Short-circuit protection	yes
Electrical isolation	Galvanically isolated to the fieldbus Voltage proof up 500 VDC

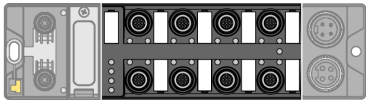
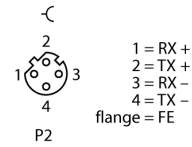
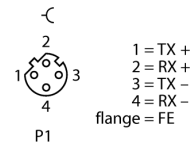
- Ford VOME IP address loaded
- Ford VOME specific firmware
- IP address 136.129.1.xxx
- EtherNet/IP™ device
- Integrated Ethernet switch
- Supports 10 Mbps/100 Mbps
- 2x M12, 4-pin, D-coded, Ethernet fieldbus connection
- Glass fiber reinforced housing
- Shock and vibration tested
- Fully potted module electronics
- Protection classes IP65, IP67, IP69K
- Max. 2 A per output
- Output diagnostics per channel
- Dieser Artikel darf nur für Ford-Projekte verwendet werden!

Standard/Directive conformity	
Vibration test	Acc. to EN 60068-2-6 Acceleration up to 20 g
Shock test	acc. to EN 60068-2-27
Drop and topple	acc. to EN 60068-2-31/IEC 60068-2-32
Electromagnetic compatibility	Acc. to EN 61131-2
Approvals and certificates	CE and UKCA FCC statement, UV resistant acc. to DIN EN ISO 4892-2A (2013)
UL Certificate	cULus LISTED 21 W2, Encl.Type 1 IND.CONT.EQ.
General Information	
Dimensions (W x L x H)	60.4 x 230.4 x 39 mm
Ambient temperature	-40...+70 °C
Storage temperature	-40...+85 °C
Altitude	Max. 5000 m
Protection class	IP65 IP67 IP69K
Housing material	PA6-GF30
Housing color	Black
Connector material	Nickel-plated brass
Window material	Lexan
Material screw	303 stainless steel
Material label	Polycarbonate
Halogen-free	yes
Mounting	2 mounting holes □ 6.3 mm



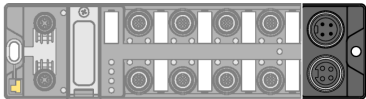
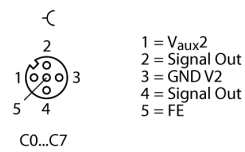
Accessories

M12 x 1 Ethernet



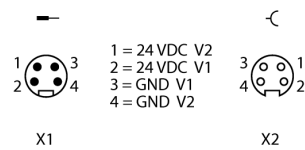
Accessories

M12 x 1 Output



Accessories

7/8" Power Supply



Module Status LED

LED	Color	Status	Description
ETH1 / ETH2	Green	On	Ethernet Link (100 Mbps)
		Flashing	Ethernet communication (100 Mbps)
	Yellow	On	Ethernet link (10 Mbps)
		Flashing	Ethernet communication (10 Mbps)
		Off	No Ethernet link
BUS	Green	On	Active connection to a master
		Flashing	Device ready for operation
	Red	On	IP-address conflict or Restore Mode or Modbus timeout
		Flashing	Blink/Wink command active
	Green/Red	Alternating	Autonegotiation and/or waiting for DHCP/Boot-P addressing
		Off	Power off
ERR	Green	On	No diagnostic message
	Red	On	Diagnostic message pending
PWR	Green	ON	V ₁ and V ₂ OK
		OFF	V ₁ power off or below defined tolerance of 18 V
		Flashing	V ₂ missing or < 18 V

LED Status I/O

LED	Color	Status	Description
LED 0 ... 15	Green	ON	Output active
		ON	Output active with overload/short circuit
	Red	Flashing	Power overload at the corresponding port. Both port LEDs are flashing.
		OFF	Output inactive

Process Data Mapping of the Single Protocols

For more details on the corresponding protocols see manual.

EtherNet/IP™ data mapping with activated scheduled diagnostics, default settings

	Word	Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Input data (station -> scanner)																	
GW status	0	-	FCE	-	-	CFG	COM	V1	-	V2	-	-	-	-	-	-	Diag Warn
Diag 1	1	-	-	Sched Diag	-	-	-	-	-	-	-	-	-	-	-	-	I/O Diag
Diag 2	2	SCO7	SCO6	SCO5	SCO4	SCO3	SCO2	SCO1	SCO0	SCS7	SCS6	SCS5	SCS4	SCS3	SCS2	SCS1	SCS0
Diag 3	3	-	-	-	-	-	-	-	-	SCO15	SCO14	SCO13	SCO12	SCO11	SCO10	SCO9	SCO8
Output data (scanner -> station)																	
Control	0	Reserved															
Outputs	1	DO15 C7P2	DO14 C7P4	DO13 C6P2	DO12 C6P4	DO11 C5P2	DO10 C5P4	DO9 C4P2	DO8 C4P4	DO7 C3P2	DO6 C3P4	DO5 C2P2	DO4 C2P4	DO3 C1P2	DO2 C1P4	DO1 C0P2	DO0 C0P4

EtherNet/IP™ data mapping with activated summarized diagnostics

	Word	Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Input data (station -> scanner)																	
GW status	0	-	FCE	-	-	CFG	COM	V1	-	V2	-	-	-	-	-	-	Diag Warn
Diag 1	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	I/O Diag
Output Data (Scanner -> Station)																	
Control	0	Reserved															
Outputs	1	DO15 C7P2	DO14 C7P4	DO13 C6P2	DO12 C6P4	DO11 C5P2	DO10 C5P4	DO9 C4P2	DO8 C4P4	DO7 C3P2	DO6 C3P4	DO5 C2P2	DO4 C2P4	DO3 C1P2	DO2 C1P4	DO1 C0P2	DO0 C0P4

Key:

DIx	Digital input channel x	CFG	I/O Configuration error
DOx	Digital output channel x	FCE	I/O-ASSISTANT Force Mode active
Cx	Port x	I/O Diag	I/O diagnostics connected
Px	Pin x	SchedDiag	Manufacturer-specific diagnostics configured and active
DiagWarn	Diagnostic at least on 1 channel	SCSx	Short-circuit at port x
V1	Undervoltage V1	SCG1	Short-circuit supply ports C0-C3
V2	Undervoltage V2	SCG2	Short-circuit supply ports C4-C7
COM	Communication error on internal module bus	SCOx	Short-circuit output channel x