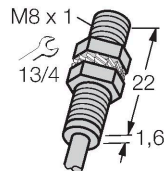


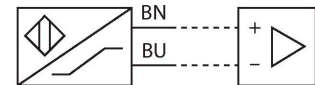
BI1.5-EG08K-Y1 7M Inductive Sensor



Features

- Threaded barrel, M8 x 1
- Stainless steel, 1.4427 SO
- DC 2-wire, nom. 8.2 VDC
- Output acc. to DIN EN 60947-5-6 (NAMUR)
- Cable connection
- ATEX category II 1 G, Ex zone 0
- ATEX category II 1 D, Ex zone 20
- SIL2 (Low Demand Mode) acc. to IEC 61508, PL c acc. to ISO 13849-1 with HFT0
- SIL3 (All Demand Mode) acc. to IEC 61508, PL e acc. to ISO 13849-1 with redundant configuration HFT1

Wiring diagram



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

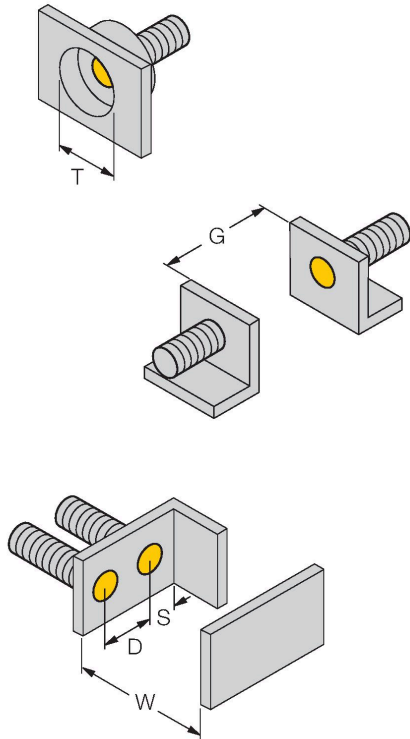
Technical data

Type	BI1.5-EG08K-Y1 7M
ID	1003605
General data	
Rated switching distance	1.5 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2 \%$ of full scale
Hysteresis	1...10 %
Electrical data	
Output function	2-wire, NAMUR
Switching frequency	5 kHz
Voltage	Nom. 8.2 VDC
Non-actuated current consumption	≥ 2.1 mA
Actuated current consumption	≤ 1.2 mA
Approval acc. to	KEMA 02 ATEX 1090X
Internal capacitance (C)/inductance (L)	150 nF/150 μ H
Device marking	EX II 1 G Ex ia IIC T6 Ga/II 1 D Ex ia IIIC T135 °C Da (max. $U_i = 20$ V, $I_i = 60$ mA, $P_i = 130$ mW)
Mechanical data	
Design	Threaded barrel, M8 x 1
Dimensions	23.6 mm
Housing material	Stainless steel, 1.4427 SO

Technical data

Active area material	Plastic, PA12-GF20
End cap	Plastic, PP
Max. tightening torque of housing nut	5 Nm
Electrical connection	Cable
Cable quality	Ø 4 mm, Blue, Lif9YYW, PVC, 7 m
Core cross-section	2 x 0.25 mm ²
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	6198 years acc. to SN 29500 (Ed. 99) 40 °C

Mounting instructions

Mounting instructions/Description		
	Distance D	2 x B
	Distance W	3 x Sn
	Distance T	3 x B
	Distance S	1.5 x B
	Distance G	6 x Sn
	Diameter active area B	Ø 8 mm

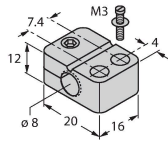
BI1.5-EG08K-Y1 7M | 02/21/2025 13-37 | technical changes reserved

Accessories

BST-08B

6947210

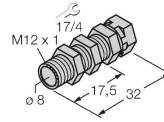
Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



QM-08

6945100

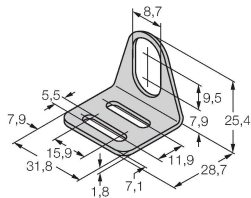
Quick-mount bracket with dead-stop, chrome-plated brass, male thread M12 x 1. Note: The switching distance of proximity switches may be reduced through the use of quick-mount brackets.



MW08

6945008

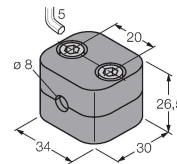
Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



BSS-08

6901322

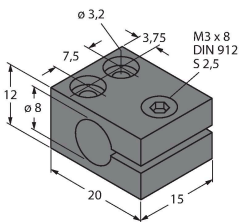
Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene



MBS80

69479

Mounting clamp for smooth barrel sensors; mounting block material: Anodized aluminum



Instructions for use

Intended use

This device fulfills Directive 2014/34/EC and is suited for use in explosion-hazardous areas according to EN 60079-0:2018 and EN 60079-11:2012. It is also suitable for use in safety-related systems, including SIL2 (IEC 61508) and PL c (ISO 13849-1) with HFT0 and SIL3 (IEC 61508) and PL e (ISO 13849-1) with redundant configuration HFT1. In order to ensure that the device is operated as intended, the national regulations and directives must be observed.

For use in explosion hazardous areas conform to classification

II 1 G and II 1 D (Group II, Category 1 G, electrical equipment for gaseous atmospheres and category 1 D, electrical equipment for dust atmospheres).

Marking (see device or technical data sheet)

Ⓔ II 1 G and Ex ia IIC T6 Ga and Ⓔ II 1 D Ex ia IIIC T135 °C Da acc. to EN 60079-0, -11

Local admissible ambient temperature

-25...+70 °C

Installation/Commissioning

These devices may only be installed, connected and operated by trained and qualified staff. Qualified staff must have knowledge of protection classes, directives and regulations concerning electrical equipment designed for use in explosion hazardous areas. Please verify that the classification and the marking on the device comply with the actual application conditions.

This device is only suited for connection to approved Exi circuits according to EN 60079-0 and EN 60079-11. Please observe the maximum admissible electrical values. After connection to other circuits the sensor may no longer be used in Exi installations. When interconnected to (associated) electrical equipment, it is required to perform the "Proof of intrinsic safety" (EN 60079-14). Attention! When used in safety systems, all content of the security manual must be observed.

Installation and mounting instructions

Avoid static charging of cables and plastic devices. Please only clean the device with a damp cloth. Do not install the device in a dust flow and avoid build-up of dust deposits on the device. If the devices and the cable could be subject to mechanical damage, they must be protected accordingly. They must also be shielded against strong electro-magnetic fields. The pin configuration and the electrical specifications can be taken from the device marking or the technical data sheet.

Service/Maintenance

Repairs are not possible. The approval expires if the device is repaired or modified by a person other than the manufacturer. The most important data from the approval are listed.