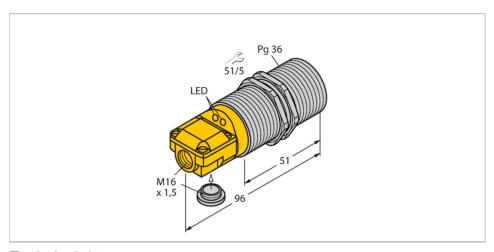


# BI25-G47SR-FZ3X2 Inductive Sensor



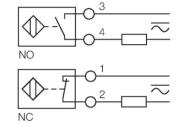
#### Technical data

Туре	BI25-G47SR-FZ3X2
ID	13427
General data	
Rated switching distance	25 mm
Mounting conditions	Flush
Secured operating distance	≤ (0.81 × Sn) mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Temperature drift	≤ ±10 %
Hysteresis	315 %
Electrical data	
Operating voltage U <sub>B</sub>	20250 VAC
Operating voltage U <sub>B</sub>	10300 VDC
AC rated operational current	≤ 400 mA
DC rated operating current I <sub>e</sub>	≤ 300 mA
Frequency	≥ 50≤ 60 Hz
Residual current	≤ 1.7 mA
Isolation test voltage	1.5 kV
Surge current	≤ 8 A (≤ 10 ms max. 5 Hz)
Voltage drop at I <sub>o</sub>	≤ 6 V
Output function	2-wire, Connection programmable, 2-wire
Smallest operating current	≥ 3 mA
Switching frequency	0.02 kHz

#### **Features**

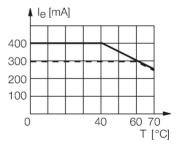
- ■2 cable entries (axial, radial)
- Threaded barrel, Pg36
- Chrome-plated brass
- ■AC 2-wire, 20...250 VAC
- ■DC 2-wire, 10...300 VDC
- Programmable connection (NC or NO)
- ■Terminal chamber

### Wiring diagram



# Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.





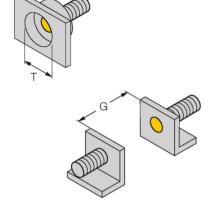
## Technical data

Mechanical data	
Design	Threaded barrel, G47
Dimensions	96 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
Max. tightening torque of housing nut	90 Nm
Electrical connection	Terminal chamber
Clamping ability	≤ 2.5 mm²
Environmental conditions	
Ambient temperature	-25+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Power-on indication	LED, Green
Switching state	LED, Red
Included in delivery	cable gland, blanking plug

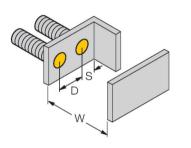


## Mounting instructions

#### Mounting instructions/Description



2 x B
3 x Sn
3 x B
1.5 x B
6 x Sn
Ø 47 mm



## Accessories

MW47 69452

Mounting bracket; material: Steel plate, galvanized

