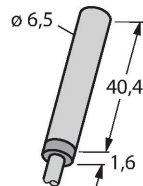


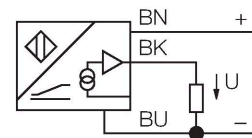
BI1.5-EH6.5-LU Inductive Sensor – With Analog Output



Features

- Smooth barrel, Ø 6.5 mm
- Stainless steel, 1.4427 SO
- 3-wire, 15...30 VDC
- Analog output
- 0...10 V
- Cable connection

Wiring diagram



Functional principle

Inductive TURCK sensors with analog output accomplish simple control tasks. They provide a current, voltage or frequency signal proportional to the target's distance. The output signal is linear to the distance of the target over the entire sensing range.

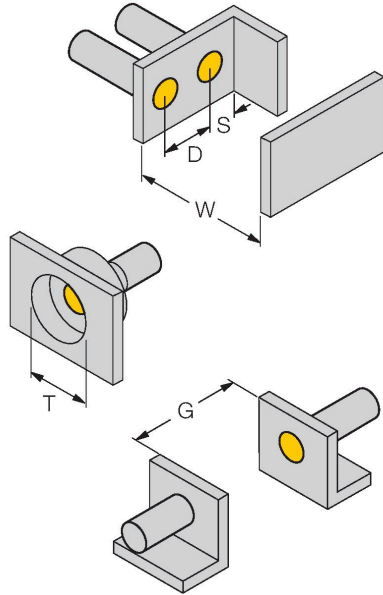
Technical data

Type	BI1.5-EH6.5-LU
ID	1533002
General data	
Measuring range	0.25...1.25 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeatability	$\leq 1 \%$ of measuring range A - B
	0.5 %, after warm-up 0.5 h
Reproducibility	$\leq 10 \mu\text{m}$
	$\leq 5 \mu\text{m}$, after a warm-up time of 0.5 h
Linearity deviation	$\leq 3 \%$
Temperature drift	$\leq \pm 0.06 \%/K$
Electrical data	
Operating voltage U_B	15...30 VDC
Ripple U_{ss}	$\leq 10 \%$ U_{Bmax}
No-load current	$\leq 8 \text{ mA}$
Isolation test voltage	0.5 kV
Short-circuit protection	yes
Wire break/reverse polarity protection	no/Complete
Output function	3-wire, Analog output
Voltage output	0...10 V
Load resistance voltage output	$\geq 4.7 \text{ k}\Omega$

Technical data

Measuring sequence frequency	200 Hz
Mechanical data	
Design	Smooth barrel, 6,5 mm
Dimensions	42 mm
Housing material	Stainless steel, 1.4427 SO
Active area material	Plastic, PA12-GF20
End cap	Plastic, PP
Electrical connection	Cable
Cable quality	Ø 4 mm, LifY-11Y, PUR, 2 m
Core cross-section	3 x 0.25 mm ²
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	751 years acc. to SN 29500 (Ed. 99) 40 °C

Mounting instructions

Mounting instructions/Description	
	Distance D16 mm
	Distance W4.5 mm
	Distance T3 x B
	Distance S12 mm
	Distance G9 mm
	Diameter active area BØ 6.5 mm

BI1.5-EH6.5-LU | 02/21/2025 13-10 | technical changes reserved