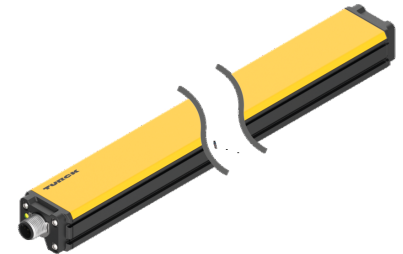
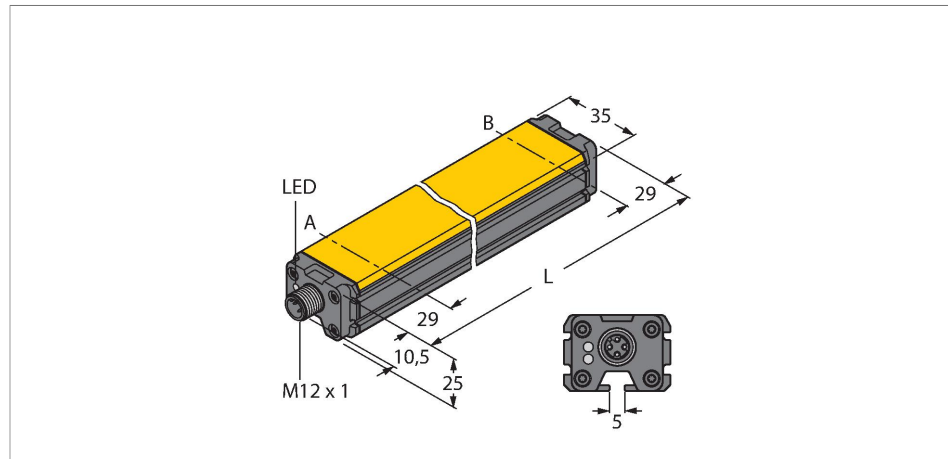


LI400P0-Q25LM0-HESG25X3-H1181

Inductive Linear Position Sensor



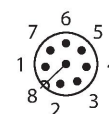
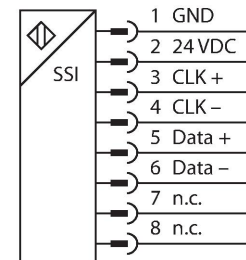
Technical data

Type	LI400P0-Q25LM0-HESG25X3-H1181
ID	1590204
Measuring principle	Inductive
General data	
Measuring range	400 mm
Resolution	0.001 mm
Nominal distance	1.5 mm
Blind zone a	29 mm
Blind zone b	29 mm
Reproducibility	≤ 18 µm
Linearity deviation	≤ 0.05 % f.s.
Temperature drift	≤ ± 0.0001 %/K
Hysteresis	not applied
Electrical data	
Operating voltage	15...30 VDC
Residual ripple	≤ 10 % U _{ss}
Isolation test voltage	≤ 0.5 kV
Short-circuit protection	yes
Wire breakage/Reverse polarity protection	yes / yes (voltage supply)
Communication protocol	SSI
Output function	8-pin, 25 Bit, Gray, synchronous
Process data area	Bit 0 ... Bit 19
Diagnostic bits	Bit 21: Positioning element left the measuring range and is outside the detectable area.

Features

- Rectangular, aluminium / plastic
- Versatile mounting possibilities
- Measuring range displayed via LED
- Immune to electromagnetic interference
- Extremely short blind zones
- Resolution 0.001 mm
- 15...30 VDC
- Male M12 x 1, 8-pin
- SSI output
- 25 bit, Gray-coded, synchronous
- SSI clock rate: 62.5 kHz ... 1 MHz

Wiring diagram



Functional principle

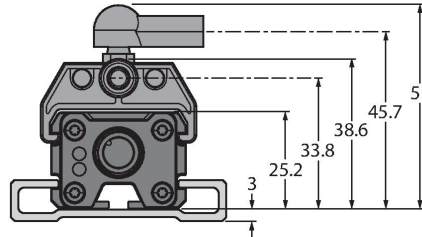
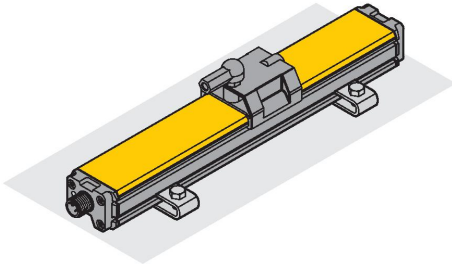
Technical data

The measuring principle of linear position sensors is based on RLC coupling between the positioning element and the sensor, whereby an output signal is provided proportional to the position of the positioning element. The rugged sensors are wear and tear-free, thanks to the contactless operating principle. They convince through their excellent repeatability, resolution and linearity within a broad temperature range. The innovative technology ensures a high immunity to electromagnetic DC and AC fields.

	Bit 22: Positioning element is in the measuring range, lower signal quality (e.g. distance too large) Bit 23: Positioning element is outside the measuring range Bit 24: synchronous operation active
Sample rate	5000 Hz
	The sensor's sampling rate depends on the master's SSI cycle time. Sampling rate 1... 5 KHz in synchronized operating mode
Current consumption	< 50 mA
Mechanical data	
Design	Profile, Q25L
Dimensions	458 x 35 x 25 mm
Housing material	Aluminum/plastic, PA6-GF30, Anodized
Active area material	Plastic, PA6-GF30
Electrical connection	Connector, M12 × 1
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	138 years
Power-on indication	LED, Green
Measuring range display	multifunction LED, green, yellow, yellow flashing

Mounting instructions

Mounting instructions/Description



Extensive mounting accessories provide various options for installation. The measuring principle of RLC coupling makes the sensor immune to magnetized metal splinters and other interference fields.

LED indicates status:

Green:

Sensor is supplied properly, asynchronous mode

Green flashing:

Sensor is supplied properly, synchronous mode

Green fast flashing:

Sensor is supplied properly but is not receiving CLK pulses from the SSI master

LED indicates measuring range

Green:

Positioning element is in range

Yellow:

Positioning element is in range, signal low (e.g. distance too great), see status bit 22

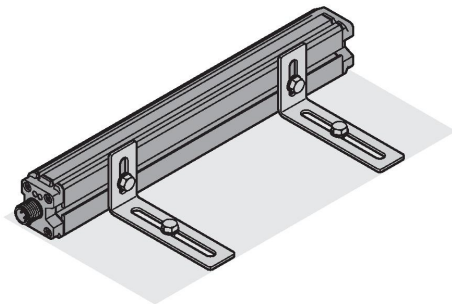
Yellow flashing:

Positioning element is out of range, see status bit 23

LED OFF:

Positioning element is outside the programmed range (only with teachable versions)

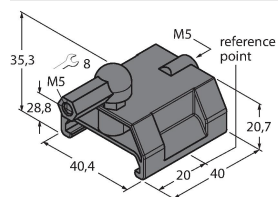
Note: Pin 8 should be kept potential-free



Accessories

P1-LI-Q25L

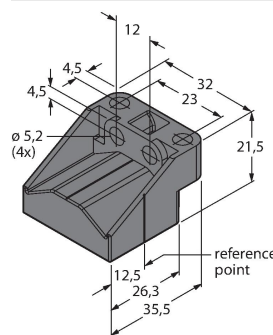
6901041



Guided positioning element for linear position sensors LI-Q25L, inserted in the groove of the sensor

P2-LI-Q25L

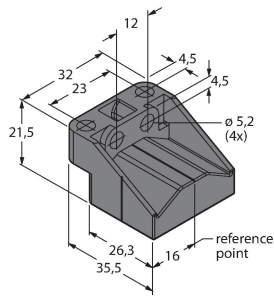
6901042



Floating positioning element for linear position sensors LI-Q25L; the nominal distance to the sensor is 1.5 mm; pairing with the linear position sensor at a distance of up to 5 mm or misalignment tolerance of up to 4 mm.

P3-LI-Q25L

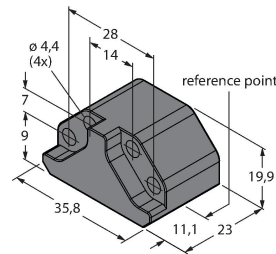
6901044



Floating positioning element for LI-Q25L linear position sensors; operational at an offset of 90°; nominal distance to sensor 1.5 mm; pairing with linear position sensor at a distance of up to 5 mm; misalignment tolerance of up to 4 mm

P6-LI-Q25L

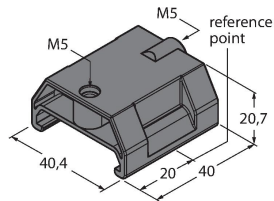
6901069



Floating positioning element for linear position sensors LI-Q25L; the nominal distance to the sensor is 1.5 mm; pairing with the linear position sensor at a distance of up to 5 mm or misalignment tolerance of up to 4 mm.

P7-LI-Q25L

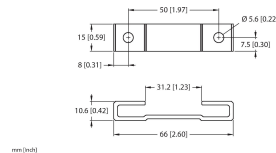
6901087



Guided positioning element for linear position sensors LI-Q25L, without ball joint

M1-Q25L

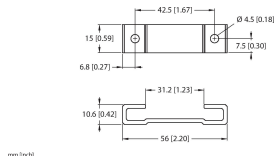
6901045



Mounting foot for linear position sensors LI-Q25L; material: aluminum; 2 pcs. per bag

M2-Q25L

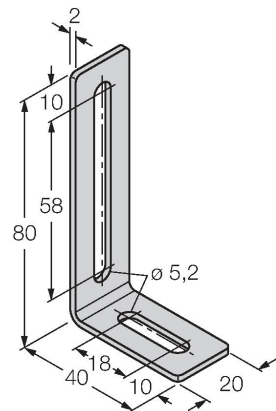
6901046



Mounting foot for linear position sensors LI-Q25L; material: aluminum; 2 pcs. per bag

M4-Q25L

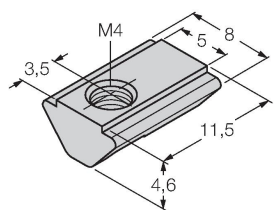
6901048



Mounting bracket and sliding block for linear position sensors LI-Q25L; material: Stainless steel; 2 pcs. per bag

MN-M4-Q25

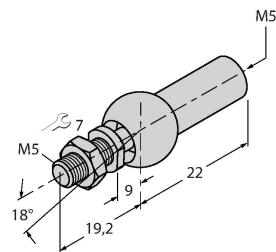
6901025



Sliding block with M4 thread for the backside profile of the LI-Q25L; material: galvanized steel; 10 pcs. per bag

AB-M5

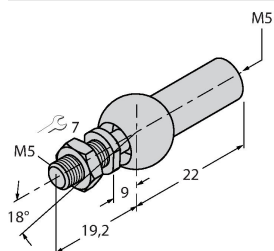
6901057



Axial Joint for Guided Positioning Elements

ABVA-M5

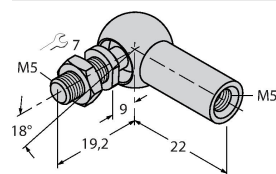
6901058



Axial joint for guided positioning element, stainless steel

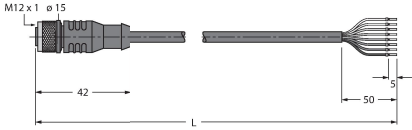
RBVA-M5

6901059



Angle joint for guided positioning element, stainless steel

Wiring accessories

Dimension drawing	Type	ID	
	E-RKC 8T-264-2	U-04781	Connection cable, female M12, straight, 8-pin (twisted pairs), shielded, cable length: 2 m, sheath material: PVC, black; cULus approval; other cable lengths and qualities available, see www.turck.com