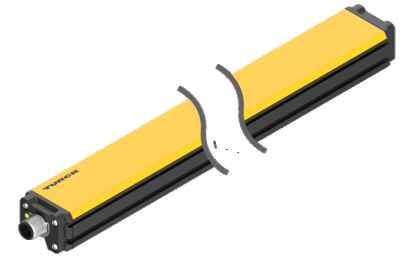
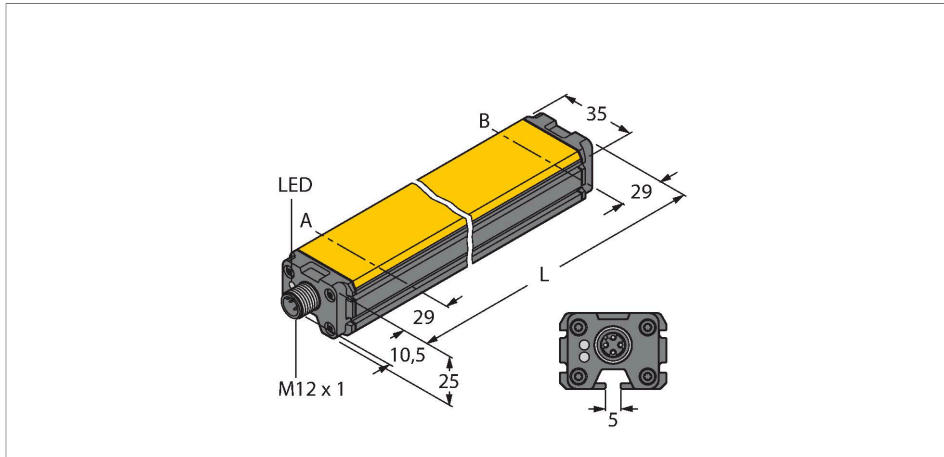


# LI1000P0-Q25LM0-ELIUPN8X3-H1151

## Inductive Linear Position Sensor – IO-Link



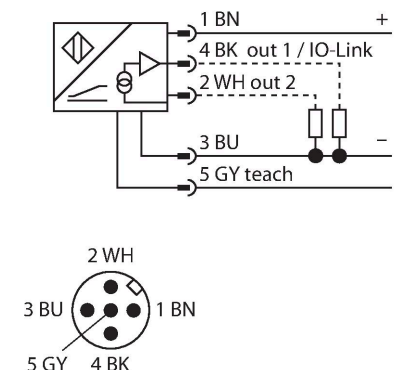
### Technical data

Type	LI1000P0-Q25LM0-ELIUPN8X3-H1151
ID	1590611
Measuring principle	Inductive
<b>General data</b>	
Measuring range	1000 mm
Resolution	0.015 mm/16 bit
Nominal distance	1.5 mm
Blind zone a	29 mm
Blind zone b	29 mm
Reproducibility	≤ 36 μm
Linearity deviation	≤ 0.035 % f.s.
Temperature drift	≤ ± 0.003 %/K
Hysteresis	not applied
<b>Electrical data</b>	
Operating voltage	15...30 VDC
Residual ripple	≤ 10 % U <sub>ss</sub>
Isolation test voltage	≤ 0.5 kV
Short-circuit protection	yes
Wire breakage/Reverse polarity protection	yes / Complete
Communication protocol	IO-Link
Output function	5-pin, NO/NC, PNP/NPN, analog output
Output 1	Switching output or IO-Link mode
Output 2	Analog or switching output
Voltage output	0...10 V

### Features

- Rectangular, aluminium / plastic
- Versatile mounting possibilities
- Measuring range displayed via LED
- Immune to electromagnetic interference
- Extremely short blind zones
- Programmable analog measuring range
- 16-bit resolution
- 15...30 VDC
- Analog output, factory setting 0...10 V
- All functions programmable via IO-Link / -PACTware
- 4 programmable switching zones
- Programmable current and voltage output functions
- NC / NO programmable functions, available as NPN or PNP version
- Process value 16 bit IO-Link telegram
- M12 x 1 male, 5-pin

### Wiring diagram



## Technical data

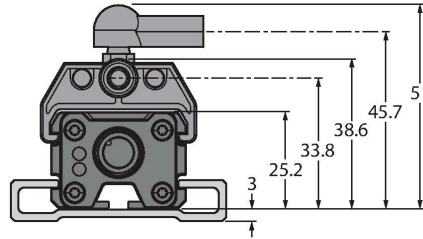
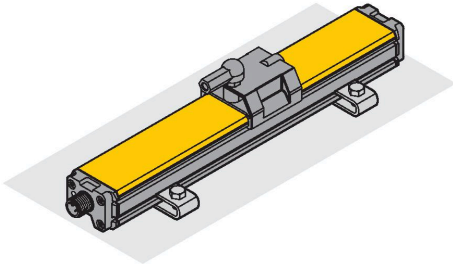
Current output	4...20 mA
	programmable via IO-Link
Load resistance voltage output	$\geq 4.7 \text{ k}\Omega$
Load resistance current output	$\leq 0.4 \text{ k}\Omega$
Sample rate	1000 Hz
Current consumption	< 50 mA
<b>IO-Link</b>	
IO-Link specification	V 1.0
Programming	FDT / DTM
Process data width	16 bit
Frame type	2.2
Included in the SIDI GSDML	Yes
<b>Mechanical data</b>	
Design	Profile, Q25L
Dimensions	1058 x 35 x 25 mm
Housing material	Aluminum/plastic, PA6-GF30, Anodized
Active area material	Plastic, PA6-GF30
Electrical connection	Connector, M12 x 1
<b>Environmental conditions</b>	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	138 years acc. to SN 29500 (Ed. 99) 40 °C
Power-on indication	LED, Green
Measuring range display	multifunction LED, green, yellow, yellow flashing

## Functional principle

The measuring principle of linear position sensors is based on RLC coupling between the positioning element and the sensor, whereby an output signal is provided proportional to the position of the positioning element. The rugged sensors are wear and tear-free, thanks to the contactless operating principle. They convince through their excellent repeatability, resolution and linearity within a broad temperature range. The innovative technology ensures a high immunity to electromagnetic DC and AC fields.

## Mounting instructions

### Mounting instructions/Description



Extensive mounting accessories provide various options for installation. The measuring principle of RLC coupling makes the sensor immune to magnetized metal splinters and other interference fields.

#### LED indications

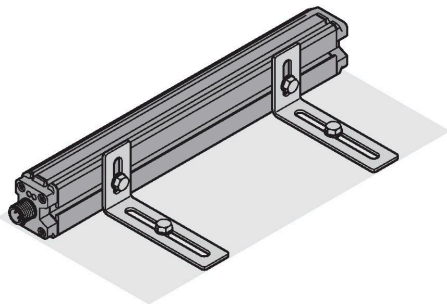
- green  
positioning element is in the measuring range
- yellow  
positioning element is in the measuring range, the distance is too large. This is indicated by a weaker signal
- yellow flashing  
positioning element is outside the coverage.
- off  
positioning element is outside the programmed area (only with teachable versions)

#### Teaching

In addition to the setting via IO-link or -PACTware, the start and end point of the measuring range can be set by pressing the button at the teachadapter. Moreover there is the possibility to invert the course of the output curve.

Bridge pin 5 and pin 1 for 10 s = factory setting  
 Bridge pin 5 and pin 3 for 10 s = factory setting  
 inverted

Bridge pin 5 and pin 3 for 2 s = sets start value of measuring range  
 Bridge pin 5 and pin 1 for 2 s = sets end value of measuring range

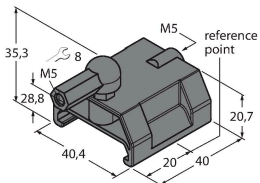


## Accessories

### P1-LI-Q25L

6901041

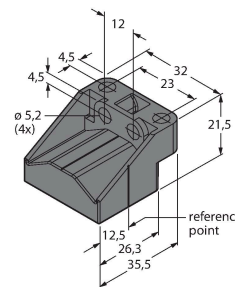
Guided positioning element for linear position sensors LI-Q25L, inserted in the groove of the sensor



### P2-LI-Q25L

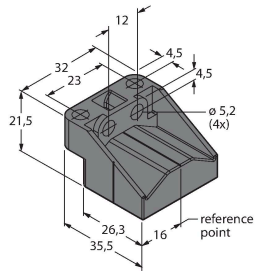
6901042

Floating positioning element for linear position sensors LI-Q25L; the nominal distance to the sensor is 1.5 mm; pairing with the linear position sensor at a distance of up to 5 mm or misalignment tolerance of up to 4 mm.



## P3-LI-Q25L

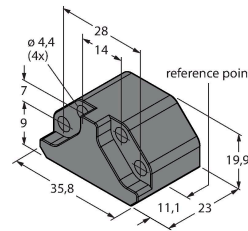
6901044



Floating positioning element for LI-Q25L linear position sensors; operational at an offset of 90°; nominal distance to sensor 1.5 mm; pairing with linear position sensor at a distance of up to 5 mm; misalignment tolerance of up to 4 mm

## P6-LI-Q25L

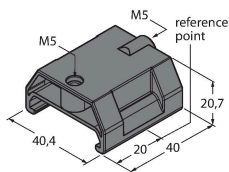
6901069



Floating positioning element for linear position sensors LI-Q25L; the nominal distance to the sensor is 1.5 mm; pairing with the linear position sensor at a distance of up to 5 mm or misalignment tolerance of up to 4 mm.

## P7-LI-Q25L

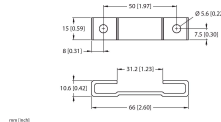
6901087



Guided positioning element for linear position sensors LI-Q25L, without ball joint

## M1-Q25L (2 PCS)

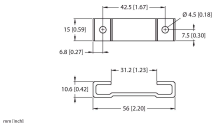
6901045



Mounting foot for linear position sensors LI-Q25L; material: aluminum; 2 pcs. per bag

## M2-Q25L

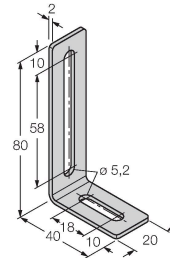
6901046



Mounting foot for linear position sensors LI-Q25L; material: aluminum; 2 pcs. per bag

## M4-Q25L

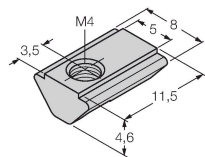
6901048



Mounting bracket and sliding block for linear position sensors LI-Q25L; material: Stainless steel; 2 pcs. per bag

## MN-M4-Q25

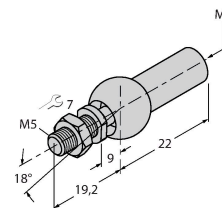
6901025



Sliding block with M4 thread for the backside profile of the LI-Q25L; material: galvanized steel; 10 pcs. per bag

## AB-M5

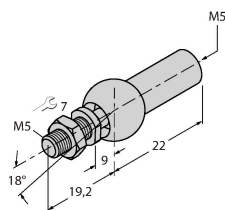
6901057



Axial Joint for Guided Positioning Elements

## ABVA-M5

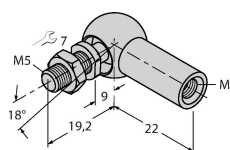
6901058



Axial joint for guided positioning element, stainless steel

## RBVA-M5

6901059



Angle joint for guided positioning element, stainless steel