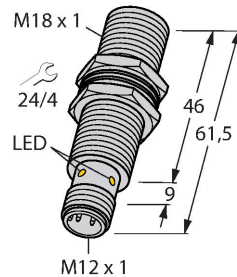


BI8U-EM18M-AP6X2-H1141

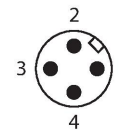
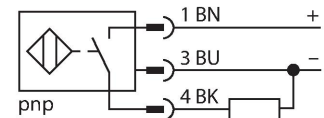
Inductive Sensor – With Extended Switching Distance



Features

- Threaded barrel, M18 x 1
- Stainless steel, 1.4301
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Large switching distance
- Recessed mountable
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M12 x 1 male connector

Wiring diagram



Technical data

Type	BI8U-EM18M-AP6X2-H1141
ID	1634923
General data	
Rated switching distance	8 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Repeat accuracy	$\leq 2 \%$ of full scale
Temperature drift	$\leq \pm 10 \%$
	$\leq \pm 15 \%, \leq -25 \text{ °C} \vee \geq +70 \text{ °C}$
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{ss}	$\leq 10 \%$ U_{Bmax}
DC rated operating current I_o	≤ 200 mA
No-load current	≤ 25 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, PNP
DC field stability	300 mT
AC field stability	300 mT _{ss}
Switching frequency	1.5 kHz

Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. uprox+ sensors have significant advantages due to their patented multi-coil system. They excel thanks to their optimum switching distances, maximum flexibility and operational reliability as well as efficient standardization.

Technical data

Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	61.5 mm
Housing material	Stainless steel, 1.4301 (AISI 304)
Active area material	Plastic, PBT
Max. tightening torque of housing nut	25 Nm
Electrical connection	Connector, M12 x 1
Environmental conditions	
Ambient temperature	-30...+85 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

The image contains three separate diagrams illustrating different mounting methods for a threaded barrel sensor. The top diagram shows a sensor mounted flush to a panel, with dimension T indicating the distance from the panel to the active area. The middle diagram shows a sensor mounted in a recessed panel, with dimension G indicating the distance from the panel to the active area. The bottom diagram shows a sensor mounted on a panel with two mounting holes, with dimensions D, S, and W indicating specific distances.

A side view diagram of the threaded barrel sensor, showing the internal active area highlighted in yellow.

Distance D	$2 \times B$
Distance W	$3 \times S_n$
Distance T	$3 \times B$
Distance S	$1.5 \times B$
Distance G	$6 \times S_n$
Diameter active area B	$\varnothing 18 \text{ mm}$

All flush mountable uprox+ threaded barrel types are also recessed mountable. Safe operation is ensured if the sensor is screwed in by half a turn.

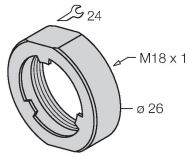
All flush mountable uprox+ threaded barrel types are also recessed mountable. Safe operation is ensured if the sensor is screwed in by half a turn.

Accessories

PN-M18

6905310

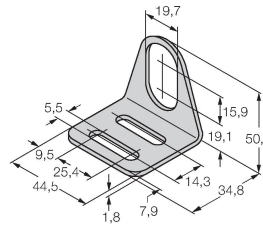
Protective nut for M18 x 1 threaded barrels; material: Stainless steel A2 1.4305 (AISI 303)



MW18

6945004

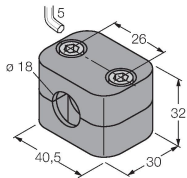
Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



BSS-18

6901320

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene



QM-18

6945102

Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 x 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

