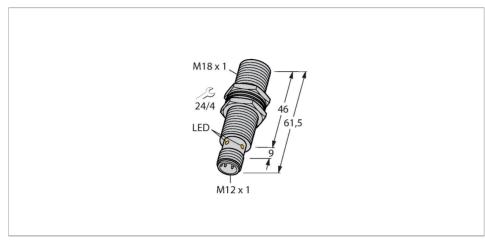


# BI5U-EM18-AP6X-H1141/S395 **Inductive Sensor**



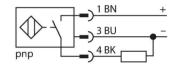
### Technical data

Туре	BI5U-EM18-AP6X-H1141/S395
ID	1635342
Special version	S395 Corresponds to:Total length 61.5 mm, thread length Bi = 46 mm for BI, 36 mm for NI
General data	
Rated switching distance	5 mm
Mounting conditions	Flush
Secured operating distance	≤ (0.81 × Sn) mm
Repeat accuracy	≤ 2 % of full scale
Temperature drift	≤ ±10 %
	≤ ± 15 %, ≤ -25 °C v ≥ +70 °C
Hysteresis	315 %
Electrical data	
Operating voltage U <sub>B</sub>	1030 VDC
Ripple U <sub>ss</sub>	≤ 10 % U <sub>Bmax</sub>
DC rated operating current I <sub>e</sub>	≤ 200 mA
No-load current	≤ 25 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I <sub>e</sub>	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, PNP
DC field stability	300 mT

### **Features**

- ■Threaded barrel, M18 x 1
- Stainless steel, 1.4301
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- ■Extended temperature range
- High switching frequency
- ■DC 3-wire, 10...30 VDC
- ■NO contact, PNP output
- ■M12 x 1 male connector

## Wiring diagram





Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. uprox Factor 1 sensors have significant advantages due to their patented ferrite-coreless multi-coil system. They detect all metals at the same large switching distance and are resistant to magnetic fields.

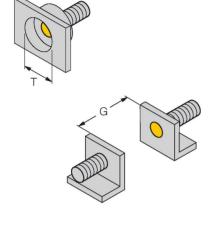


## Technical data

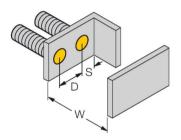
AC field stability	$300 \text{ mT}_{ss}$
Insulation class	
Switching frequency	2.5 kHz
Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	61.5 mm
Housing material	Stainless steel, 1.4301 (AISI 304)
Active area material	Plastic, PBT
Max. tightening torque of housing nut	25 Nm
Electrical connection	Connector, M12 × 1
Electrical connection  Environmental conditions	Connector, M12 × 1
	Connector, M12 × 1  -30+85 °C
Environmental conditions	·
Environmental conditions  Ambient temperature	-30+85 °C
Environmental conditions  Ambient temperature  Vibration resistance	-30+85 °C 55 Hz (1 mm)
Environmental conditions  Ambient temperature  Vibration resistance  Shock resistance	-30+85 °C 55 Hz (1 mm) 30 g (11 ms)

## Mounting instructions

### Mounting instructions/Description



Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm



## Accessories

MW18

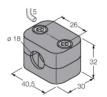
6945004

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

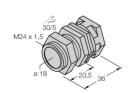


6901320

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene



QM-18 6945102



Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.