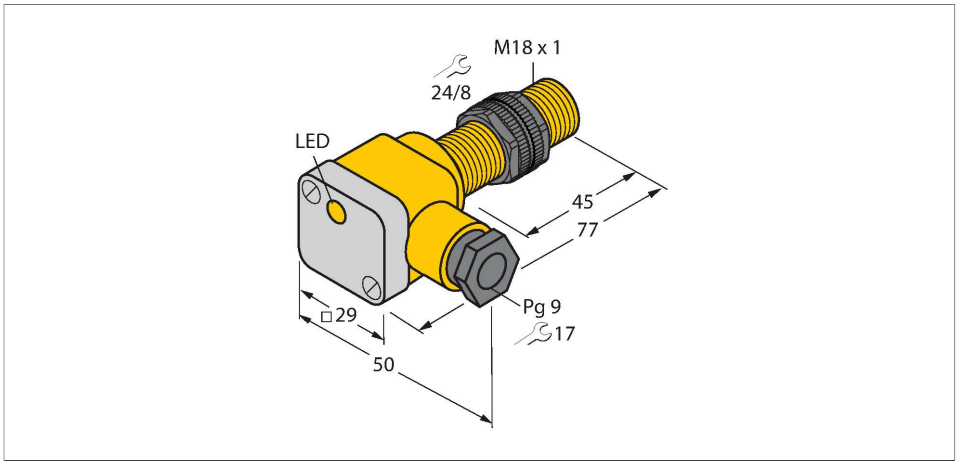
BI5U-P18SK-AP6X
Inductive Sensor



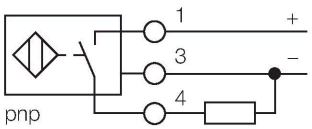
Technical data

Type	BI5U-P18SK-AP6X
ID	1635700
General data	
Rated switching distance	5 mm
Mounting conditions	Flush
Secured operating distance	≤ (0.81 × Sn) mm
Repeat accuracy	≤ 2 % of full scale
Temperature drift	≤ ±10 %
	≤ ± 15 %, ≤ -25 °C v ≥ +70 °C
Hysteresis	3…15 %
Electrical data	
Operating voltage U_B	10…30 VDC
Ripple U_{ss}	≤ 10 % U_{Bmax}
DC rated operating current I_e	≤ 200 mA
No-load current	≤ 25 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_e	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, PNP
DC field stability	300 mT
AC field stability	300 mT_{ss}
Insulation class	⧈

Features

- Threaded barrel, M18 x 1
- Plastic, PA12-GF30
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Extended temperature range
- High switching frequency
- DC 3-wire, 10…30 VDC
- NO contact, PNP output
- Terminal chamber

Wiring diagram



Functional principle

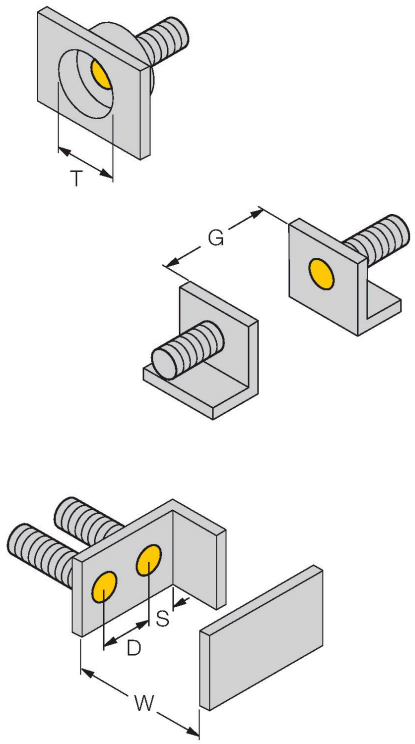
Inductive sensors are designed for wear-free and contactless detection of metal objects. uprox Factor 1 sensors have significant advantages due to their patented ferrite-coreless multi-coil system. They detect all metals at the same large switching distance and are resistant to magnetic fields.

Technical data

Switching frequency	3 kHz
Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	77 mm
Housing material	Plastic, PA12-GF30
Terminal chamber cover material	plastic, Ultem
Terminal chamber housing material	plastic, PA12-GF30
Active area material	Plastic, PA12-GF30
Max. tightening torque of housing nut	2 Nm
Electrical connection	Terminal chamber
Clamping ability	≤ 2.5 mm²
Cable external diameter	4.5…8 mm
Environmental conditions	
Ambient temperature	-30…+85 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow
Included in delivery	cable gland; 2x plastic seals

Mounting instructions

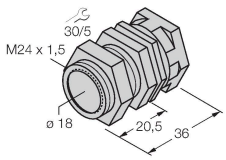
Mounting instructions/Description



Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

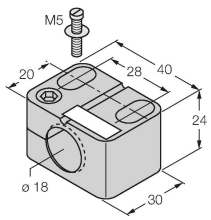
Accessories

QM-18 6945102



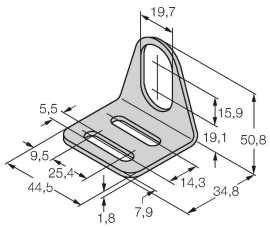
Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BST-18B 6947214



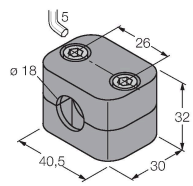
Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW18 6945004



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-18 6901320



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

BI5U-P18SK-AP6X| 02/21/2025 13-19 | technical changes reserved