

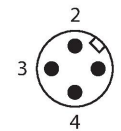
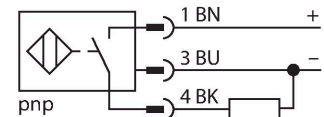
BI10U-MT30-AP6X2-H1141/S1589

Inductive Sensor – With WeldGuard™ coating

Features

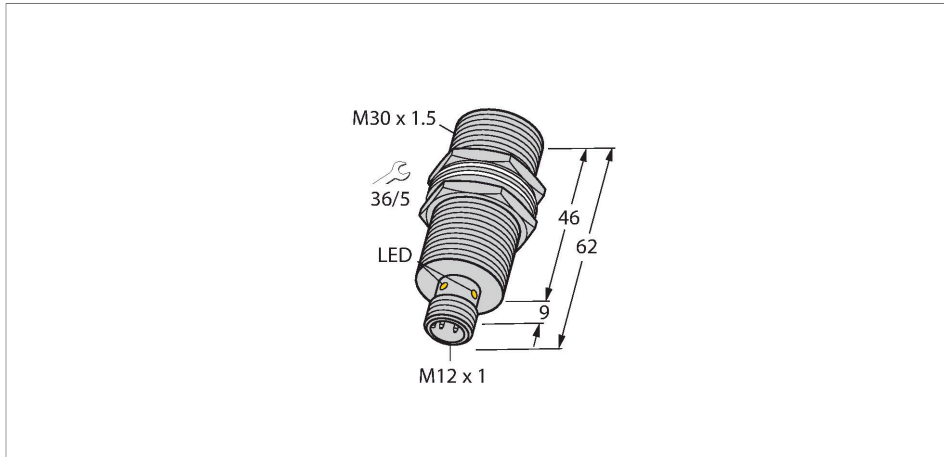
- Threaded barrel, M30 x 1.5
- Brass, PTFE
- Front cap with special coating, very resistant to thermal and mechanical load
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Extended temperature range
- High switching frequency
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M12 x 1 male connector

Wiring diagram



Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. approx Factor 1 sensors have significant advantages due to their patented ferrite-coreless 3-coil system. They detect all metals at the same large switching distance and are resistant to magnetic fields. Turck WeldGuard sensors for use in welding systems are equipped with a thin coating made of thermosetting plastic. This high-tech coating is resistant to abrasion and withstands mechanical stress.



Technical data

Type	BI10U-MT30-AP6X2-H1141/S1589
ID	1636291
Special version	S1589 corresponds to: With weldguard coating
General data	
Rated switching distance	10 mm
Mounting conditions	Flush
Secured operating distance	≤ (0.81 × S _n) mm
Repeat accuracy	≤ 2 % of full scale
Temperature drift	≤ ±10 % ≤ ± 15 %, ≤ -25 °C v ≥ +70 °C
Hysteresis	3...15 %
Electrical data	
Operating voltage	10...30 VDC
Residual ripple	≤ 10 % U _{ss}
DC rated operational current	≤ 200 mA
No-load current	25 mA
Residual current	≤ 0.1 mA
Isolation test voltage	≤ 0.5 kV
Short-circuit protection	yes / Cyclic
Voltage drop at I _a	≤ 1.8 V
Wire breakage/Reverse polarity protection	yes / Complete
Output function	3-wire, NO contact, PNP
DC field stability	300 mT

Technical data

AC field stability	300 mT _{ss}
Insulation class	□
Switching frequency	1 kHz
Mechanical data	
Design	Threaded barrel, M30 x 1.5
Dimensions	62 mm
Housing material	Metal, CuZn, PTFE-coated
Active area material	Plastic, PBT + WeldGuard™, PTFE-coated
Max. tightening torque of housing nut	75 Nm
Electrical connection	Connector, M12 × 1
Environmental conditions	
Ambient temperature	-30...+85 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Power-on indication	LED, Green
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description



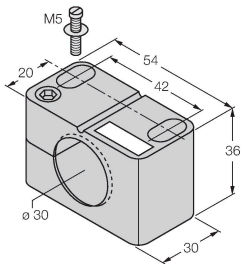
Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 30 mm

Accessories

BST-30B

6947216

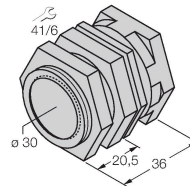
Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



QMT-30

6945105

Quick-mount bracket with dead-stop; material: brass, PTFE-coated; Male thread M36 x 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



BSS-30

6901319

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

