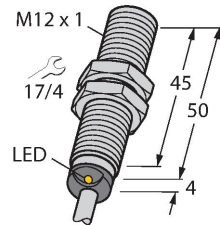


# BI6U-M12-AP6X Inductive Sensor



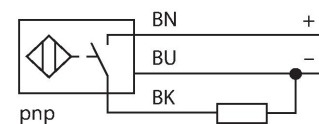
## Technical data

|                                        |                             |
|----------------------------------------|-----------------------------|
| Type                                   | BI6U-M12-AP6X               |
| ID                                     | 1644801                     |
| General data                           |                             |
| Rated switching distance               | 6 mm                        |
| Mounting conditions                    | Flush                       |
| Secured operating distance             | $\leq (0.81 \times S_n)$ mm |
| Repeat accuracy                        | $\leq 2 \%$ of full scale   |
| Temperature drift                      | $\leq \pm 10 \%$            |
| Hysteresis                             | 3...15 %                    |
| Electrical data                        |                             |
| Operating voltage $U_B$                | 10...30 VDC                 |
| Ripple $U_{ss}$                        | $\leq 10 \%$ $U_{Bmax}$     |
| DC rated operating current $I_o$       | $\leq 200$ mA               |
| No-load current                        | $\leq 25$ mA                |
| Residual current                       | $\leq 0.1$ mA               |
| Isolation test voltage                 | 0.5 kV                      |
| Short-circuit protection               | yes/Cyclic                  |
| Voltage drop at $I_o$                  | $\leq 1.8$ V                |
| Wire break/reverse polarity protection | yes/Complete                |
| Output function                        | 3-wire, NO contact, PNP     |
| DC field stability                     | 300 mT                      |
| AC field stability                     | 300 mT <sub>ss</sub>        |
| Switching frequency                    | 2 kHz                       |

## Features

- M12 × 1 threaded barrel
- Chrome-plated brass
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Large switching distance
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Cable connection

## Wiring diagram



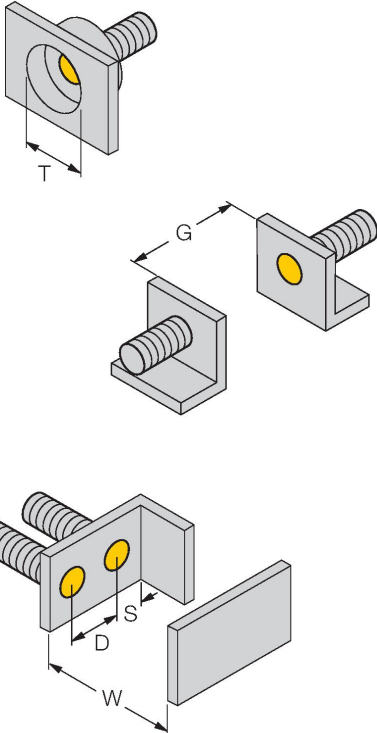
## Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. uprox3 sensors have significant advantages due to their patented multi-coil system. They excel thanks to their optimum switching distances, maximum flexibility and operational reliability as well as efficient standardization.

## Technical data

| Mechanical data                       |                                           |
|---------------------------------------|-------------------------------------------|
| Design                                | Threaded barrel, M12 x 1                  |
| Dimensions                            | 54 mm                                     |
| Housing material                      | Metal, CuZn, Chrome-plated                |
| Active area material                  | Plastic, LCP                              |
| End cap                               | Plastic, EPTR                             |
| Max. tightening torque of housing nut | 7 Nm                                      |
| Electrical connection                 | Cable                                     |
| Cable quality                         | Ø 5.2 mm, LifYY, PVC, 2 m                 |
| Core cross-section                    | 3 x 0.34 mm <sup>2</sup>                  |
| Environmental conditions              |                                           |
| Ambient temperature                   | -25...+70 °C                              |
| Vibration resistance                  | 55 Hz (1 mm)                              |
| Shock resistance                      | 30 g (11 ms)                              |
| Protection class                      | IP68                                      |
| MTTF                                  | 874 years acc. to SN 29500 (Ed. 99) 40 °C |
| Switching state                       | LED, Yellow                               |

Mounting instructions

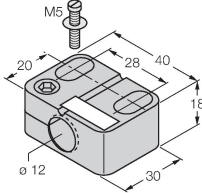
| Mounting instructions/Description                                                  |                                |
|------------------------------------------------------------------------------------|--------------------------------|
|  | Distance D 24 mm               |
|                                                                                    | Distance W 3 x Sn              |
|                                                                                    | Distance T 3 x B               |
|                                                                                    | Distance S 1.5 x B             |
|                                                                                    | Distance G 6 x Sn              |
|                                                                                    | Diameter active area B Ø 12 mm |

The sensor along with the BSS-12 half-shell clamp can be mounted with a torque of up to 0.5 Nm in any orientation.

Accessories

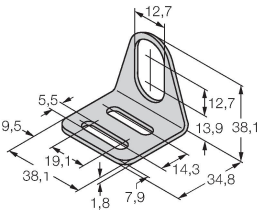
|         |         |
|---------|---------|
| BST-12B | 6947212 |
|---------|---------|

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



|      |         |
|------|---------|
| MW12 | 6945003 |
|------|---------|

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



|        |         |
|--------|---------|
| BSS-12 | 6901321 |
|--------|---------|

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

