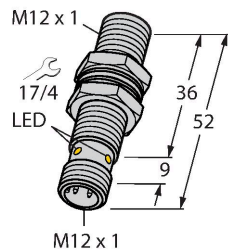


BI6U-MT12-IOL6X2-H1141

Inductive Sensor – IO-Link Communication and Configuration



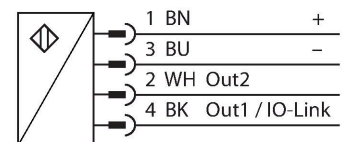
Technical data

Type	BI6U-MT12-IOL6X2-H1141
ID	1644874
General data	
Rated switching distance	6 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Repeat accuracy	$\leq 2 \%$ of full scale
Temperature drift	$\leq \pm 10 \%$
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{ss}	$\leq 10 \%$ U_{Bmax}
DC rated operating current I_o	≤ 150 mA
No-load current	≤ 27 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Communication protocol	IO-Link
Output function	4-wire, NO/NC, PNP/NPN
Output 1	Switching output or IO-Link mode
Output 2	Switching output
DC field stability	300 mT

Features

- Threaded barrel, M12 x 1
- Brass, PTFE-coated
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Large switching distance
- DC 4-wire, 10...30 VDC
- M12 x 1 connector
- Configuration and communication via IO-Link v1.1 or via standard I/O
- Electrical outputs independently configurable
- Switching distance can be parametrized per output and hysteresis
- Identification via 32-byte memory
- Temperature monitoring with adjustable limits
- Various timer and pulse monitoring functions

Wiring diagram



Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. uprox3 sensors have significant advantages due to their patented multi-coil system. They excel thanks to their optimum switching distances, maximum flexibility and operational reliability as well as efficient standardization. In addition, the uprox3 IO-Link sensors allow

BI6U-MT12-IOL6X2-H1141 | 02/21/2025 14-25 | technical changes reserved

Technical data

certain parameters to be set within predefined limits and various device functions to be configured in accordance with customer needs, using an IO-Link Master. For detailed information, refer to the uprox3 IO-Link manual.

AC field stability	300 mT _{ss}
Switching frequency	0.5 kHz
IO-Link	
IO-Link specification	V 1.1
IO-Link port type	Class A
Communication mode	COM 2 (38.4 kBaud)
Process data width	16 bit
Switchpoint information	2 bit
Status bit information	3 bit
Frame type	2.2
Minimum cycle time	8 ms
Function pin 4	IO-Link
Function Pin 2	DI
Maximum cable length	20 m
Included in the SIDI GSDML	Yes
Mechanical data	
Design	Threaded barrel, M12 x 1
Dimensions	52 mm
Housing material	Metal, CuZn, PTFE-coated
Active area material	Plastic, LCP, PTFE-coated
Max. tightening torque of housing nut	7 Nm
Electrical connection	Connector, M12 × 1
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Power-on indication	LED, Green
Switching state	LED, Yellow

Mounting instructions

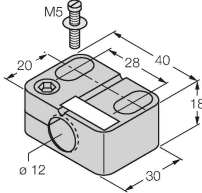
Mounting instructions/Description	
	Distance D
	24 mm
	Distance W
	3 x Sn
	Distance T
	3 x B
	Distance S
	1.5 x B
	Distance G
	6 x Sn
	Diameter active area B
	Ø 12 mm

The sensor along with the BSS-12 half-shell clamp can be mounted with a torque of up to 0.5 Nm in any orientation.

Accessories

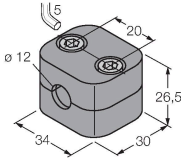
BST-12B	6947212
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Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

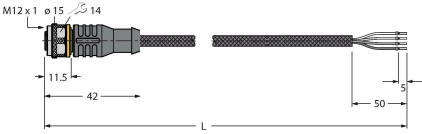


BSS-12	6901321
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Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene



Wiring accessories

Dimension drawing	Type	ID	
	RKC4.4T-2/TXL1001	6628825	Connection cable, M12 female connector, straight, 4-pin, cable length: 2 m, protective jacket material: aramid fibers, yellow; temperature peak: 200 °C