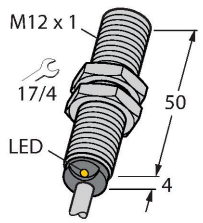
BI2-G12-RP6X
Inductive Sensor



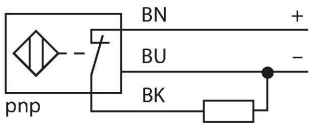
Technical data

Type	BI2-G12-RP6X
ID	1693013
General data	
Rated switching distance	2 mm
Mounting conditions	Flush
Secured operating distance	≤ (0.81 × Sn) mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Temperature drift	≤ ±10 %
Hysteresis	3…15 %
Electrical data	
Operating voltage U_B	10…30 VDC
Ripple U_{ss}	≤ 10 % U_{Bmax}
DC rated operating current I_e	≤ 200 mA
No-load current	≤ 15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_e	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NC contact, PNP
Switching frequency	0.5 kHz

Features

- Threaded barrel, M12 x 1
- Chrome-plated brass
- DC 3-wire, 10…30 VDC
- NC contact, PNP output
- Cable connection

Wiring diagram



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

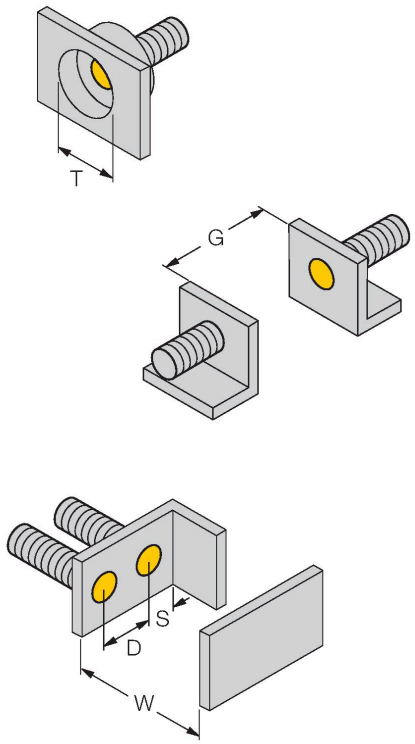
BI2-G12-RP6X | 02/21/2025 14-07 | technical changes reserved

Technical data

Mechanical data	
Design	Threaded barrel, M12 x 1
Dimensions	54 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque of housing nut	10 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, LifYY, PVC, 2 m
Core cross-section	3 x 0.34 mm^2
Environmental conditions	
Ambient temperature	-25…+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

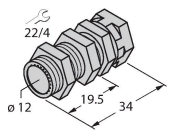
Mounting instructions/Description



Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 12 mm

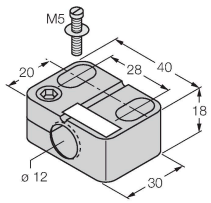
Accessories

QM-12 6945101



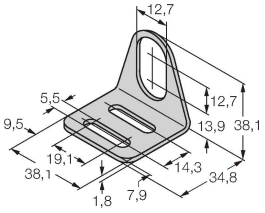
Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M16 × 1. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BST-12B 6947212



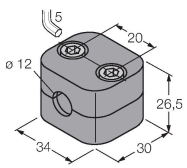
Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW12 6945003



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-12 6901321



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene