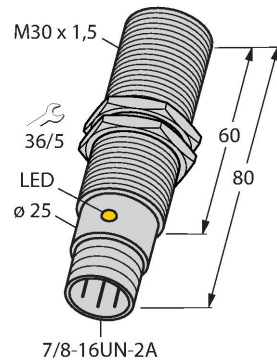


BI10-GT30-ADZ30X2-B1131/S34/S1589

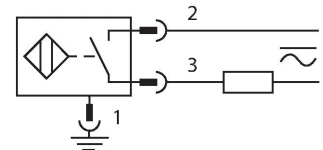
Inductive Sensor – Resistant to Magnetic Fields



Features

- Threaded barrel, M30 x 1.5
- Brass, PTFE-coated
- AC 2-wire, 20...250 VAC
- DC 2-wire, 10...300 VDC
- NO contact
- 7/8" male connector

Wiring diagram

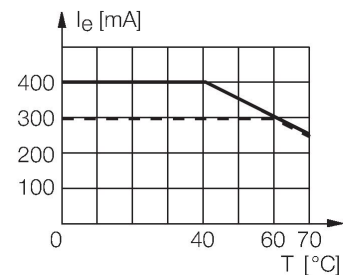


Technical data

Type	BI10-GT30-ADZ30X2-B1131/S34/S1589
ID	4255280
Special version	S34, S1589 Corresponds to: Resistant to magnetic fields WeldGuard™ coating
General data	
Rated switching distance	10 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	20...250 VAC
Operating voltage U_B	10...300 VDC
AC rated operational current	≤ 400 mA
DC rated operating current I_e	≤ 300 mA
Frequency	$\geq 50... \leq 60$ Hz
Residual current	≤ 1.7 mA
Isolation test voltage	1.5 kV
Surge current	≤ 3 A (≤ 20 ms max. 5 Hz)
Short-circuit protection	yes/Latching
Voltage drop at I_e	≤ 6 V
Wire break/reverse polarity protection	yes/Complete

Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this purpose they use a high-frequency electromagnetic AC field that interacts with the target. The sensors hosting a ferrite core coil generate the AC field through an LC resonant circuit. Magnetic field sensors incorporate a special ferrite core making them immune to magnetic AC and DC fields. Hence, they can be applied in welding systems.



Technical data

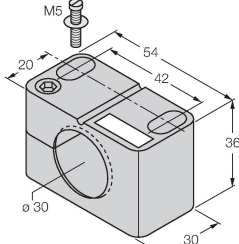
Output function	2-wire, NO contact, 2-wire
Smallest operating current	≥ 3 mA
Switching frequency	0.02 kHz
Mechanical data	
Design	Threaded barrel, M30 x 1.5
Dimensions	80 mm
Housing material	Metal, CuZn, PTFE-coated
Active area material	Plastic, PA12-GF30, PTFE-coated
Max. tightening torque of housing nut	75 Nm
Electrical connection	Connector, 7/8"
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Power-on indication	LED, Green
Switching state	LED, Red

Mounting instructions

Mounting instructions/Description	
	Distance D
	2 x B
	Distance W
	3 x Sn
	Distance T
	3 x B
	Distance S
	1.5 x B
	Distance G
	6 x Sn
	Diameter active area B
	Ø 30 mm

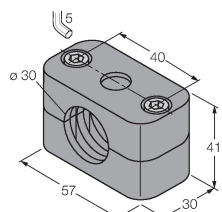
Accessories

BST-30B 6947216



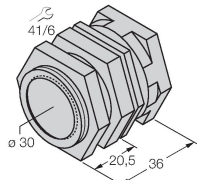
Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

BSS-30 6901319



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

QMT-30 6945105



Quick-mount bracket with dead-stop; material: brass, PTFE-coated; Male thread M36 x 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.