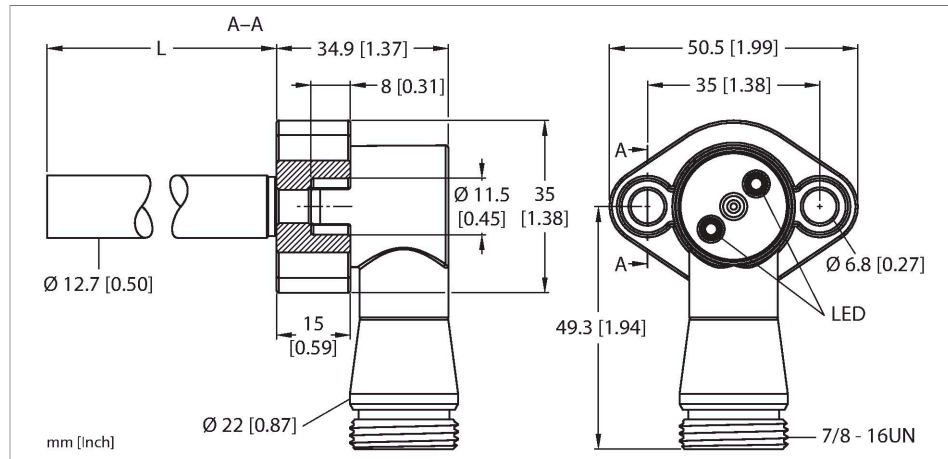


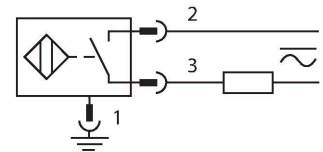
BI1.5-CRS730C-ADZ30X2-B1131
Inductive Sensor – For High Pressures



Features

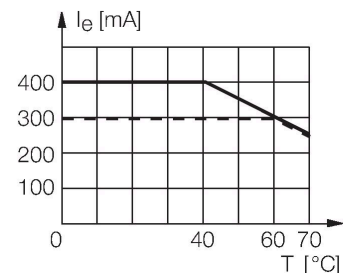
- Smooth barrel, stainless steel, 1.4305
- Ø 12.7 mm
- Housing, GD-Zn, chromated
- Special high pressure seal and active ceramic surface
- Permissible dynamic pressure 206 bar; static overpressure 310 bar
- AC 2-wire, 20...250 VAC
- DC 2-wire, 10...300 VDC
- NO contact
- 7/8" male connector

Wiring diagram



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this purpose they use a high-frequency electromagnetic AC field that interacts with the target. The sensors hosting a ferrite core coil generate the AC field through an LC resonant circuit. Pressure-resistant inductive sensors withstand high pressures which makes them perfectly suited for position control in hydraulic cylinders.



Technical data

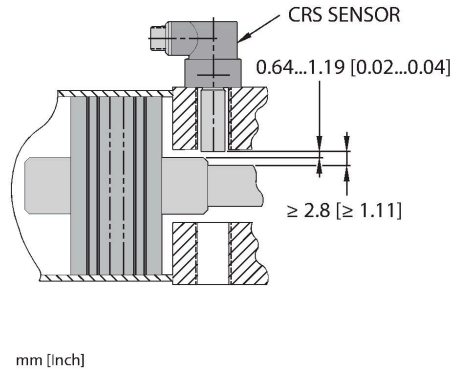
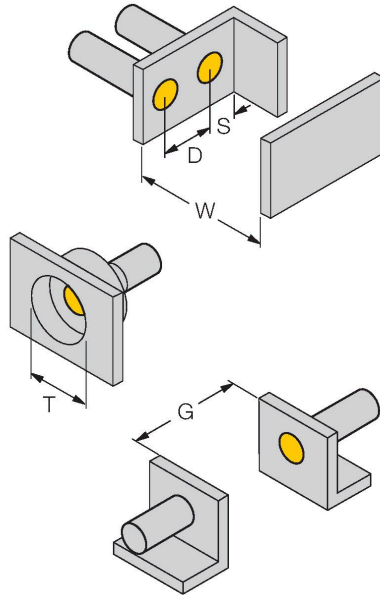
| | |
|---|---|
| Type | BI1.5-CRS730C-ADZ30X2-B1131 |
| ID | 4279095 |
| General data | |
| Rated switching distance | 1.5 mm |
| Mounting conditions | Flush |
| Secured operating distance | ≤ (0.81 × Sn) mm |
| Correction factors | St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4 |
| Repeat accuracy | ≤ 2 % of full scale |
| Static pressure | ≤ 310 bar |
| Dynamic pressure | ≤ 206 bar |
| Permissible contact medium | electrically conductive |
| Temperature drift | ≤ ±10 % |
| Hysteresis | 3...15 % |
| Electrical data | |
| Operating voltage U _B | 20...250 VAC |
| Operating voltage U _B | 10...300 VDC |
| AC rated operational current | ≤ 400 mA |
| DC rated operating current I _B | ≤ 300 mA |
| Frequency | ≥ 50...≤ 60 Hz |
| Residual current | ≤ 1.7 mA |
| Isolation test voltage | 1.5 kV |
| Surge current | ≤ 3 A (≤ 20 ms max. 5 Hz) |
| Short-circuit protection | yes/Latching |

Technical data

| | |
|--|--|
| Voltage drop at I _e | ≤ 6 V |
| Wire break/reverse polarity protection | yes/Complete |
| Output function | 2-wire, NO contact, 2-wire |
| Smallest operating current | ≥ 3 mA |
| Switching frequency | 0.02 kHz |
| Mechanical data | |
| Design | Smooth barrel, 12.7 mm |
| Probe length | 73 mm, probe length x |
| Housing material | Metal, 1.4305 (AISI 303) |
| Active area material | Ceramic |
| Connector housing | metal, GdZn, chromated |
| Tightening torque fixing screw | 7.3 Nm |
| Electrical connection | Connector, 7/8" |
| Environmental conditions | |
| Ambient temperature | -25...+70 °C |
| Vibration resistance | 55 Hz (1 mm) |
| Shock resistance | 30 g (11 ms) |
| Protection class | IP67 |
| Power-on indication | LED, Green |
| Switching state | LED, Red |
| Included in delivery | 2 x socket head screw 1/4"-20 NPT, 5/8" long |

Mounting instructions

Mounting instructions/Description



mm [Inch]

| | |
|------------------------|-----------|
| Distance D | 2 x B |
| Distance W | 3 x Sn |
| Distance T | 3 x B |
| Distance S | 1.5 x B |
| Distance G | 6 x Sn |
| Diameter active area B | Ø 12.7 mm |

The mounting receptacle and the O-ring supplied with the sensor are approved for high static and dynamic pressure. To ensure that the application is pressure-resistant, the mounting surface must also be designed accordingly. Ensure that the mounting surface is dry and free of dust during installation. Please also consider that oil can be displaced from the hydraulic system when the sensor probe is introduced, in which case the mounting surface will be moistened. Should this occur, a proper seal will not be established.

Recommended clearances:

0.64...1.19 mm to the hydraulic cylinder end position buffers being detected to allow for tolerances and wear.
 >2.8 mm to the hydraulic cylinder piston rod to ensure that the sensor output switches off.