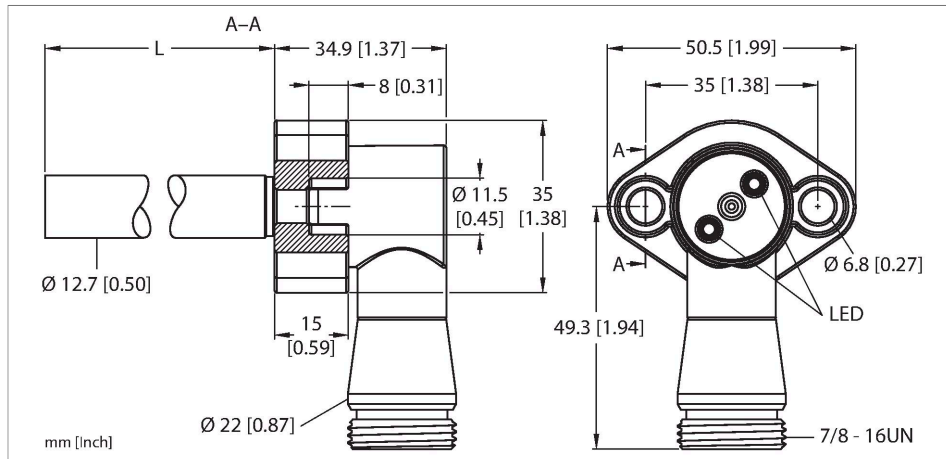


# BI1.5-CRS730C-ADZ30X2-B1131

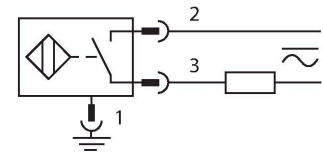
## Inductive Sensor – For High Pressures



### Features

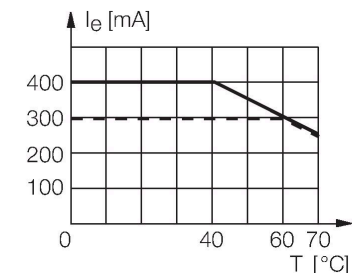
- Smooth barrel, stainless steel, 1.4305
- Ø 12.7 mm
- Housing, GD-Zn, chromated
- Special high pressure seal and active ceramic surface
- Permissible dynamic pressure 206 bar; static overpressure 310 bar
- AC 2-wire, 20...250 VAC
- DC 2-wire, 10...300 VDC
- NO contact
- 7/8" male connector

### Wiring diagram



### Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this purpose they use a high-frequency electromagnetic AC field that interacts with the target. The sensors hosting a ferrite core coil generate the AC field through an LC resonant circuit. Pressure-resistant inductive sensors withstand high pressures which makes them perfectly suited for position control in hydraulic cylinders.



### Technical data

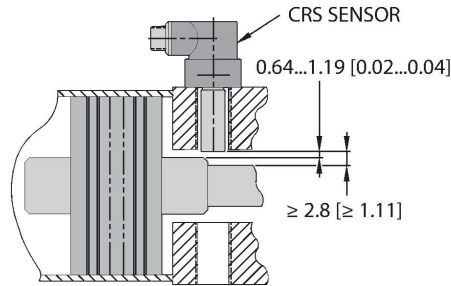
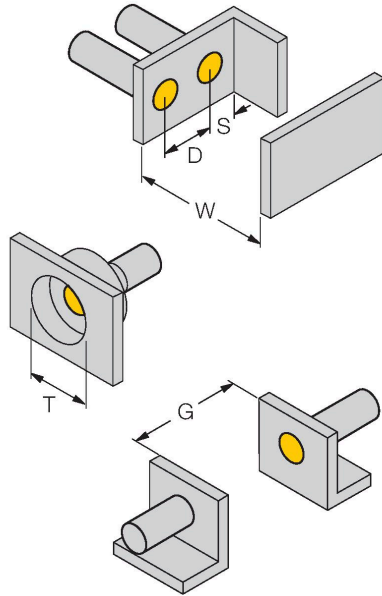
Type	BI1.5-CRS730C-ADZ30X2-B1131
ID	4279095
<b>General data</b>	
Rated switching distance	1.5 mm
Mounting conditions	Flush
Secured operating distance	≤ (0.81 × Sn) mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Static pressure	≤ 310 bar
Dynamic pressure	≤ 206 bar
Permissible contact medium	electrically conductive
Temperature drift	≤ ±10 %
Hysteresis	3...15 %
<b>Electrical data</b>	
Operating voltage	20...250 VAC
Operating voltage	10...300 VDC
AC rated operational current	≤ 400 mA
DC rated operational current	≤ 300 mA
Frequency	≥ 50...≤ 60 Hz
Residual current	≤ 1.7 mA
Isolation test voltage	≤ 1.5 kV
Surge current	≤ 3 A (≤ 20 ms max. 5 Hz)
Short-circuit protection	yes / Latching

## Technical data

Voltage drop at I <sub>a</sub>	≤ 6 V
Wire breakage/Reverse polarity protection	yes / Complete
Output function	2-wire, NO contact, 2-wire
Smallest operating current	≥ 3 mA
Switching frequency	0.02 kHz
<b>Mechanical data</b>	
Design	Smooth barrel, 12.7 mm
Probe length	73 mm, probe length x
Housing material	Metal, 1.4305 (AISI 303)
Active area material	Ceramic
Connector housing	metal, GdZn, chromated
Tightening torque fixing screw	7.3 Nm
Electrical connection	Connector, 7/8"
<b>Environmental conditions</b>	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
Power-on indication	LED, Green
Switching state	LED, Red
Included in delivery	2 x socket head screw 1/4"-20 NPT, 5/8" long

## Mounting instructions

### Mounting instructions/Description



mm [Inch]

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 12.7 mm

The mounting receptacle and the O-ring supplied with the sensor are approved for high static and dynamic pressure. To ensure that the application is pressure-resistant, the mounting surface must also be designed accordingly. Ensure that the mounting surface is dry and free of dust during installation. Please also consider that oil can be displaced from the hydraulic system when the sensor probe is introduced, in which case the mounting surface will be moistened. Should this occur, a proper seal will not be established.

#### Recommended clearances:

0.64...1.19 mm to the hydraulic cylinder end position buffers being detected to allow for tolerances and wear.  
>2.8 mm to the hydraulic cylinder piston rod to ensure that the sensor output switches off.