BI2-EG12SK-AD4X
Inductive Sensor

Technical data

Type	BI2-EG12SK-AD4X
ID	4405013
General data	
Rated switching distance	2 mm
Mounting conditions	Flush
Secured operating distance	≤ (0.81 × Sn) mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Temperature drift	≤ ±10 %
Hysteresis	1…15 %
Electrical data	
Operating voltage U_B	10…65 VDC
Ripple U_{ss}	≤ 10 % U_{Bmax}
DC rated operating current I_e	≤ 100 mA
Residual current	≤ 0.6 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_e	≤ 5 V
Wire break/reverse polarity protection	Complete
Output function	2-wire, NO contact, 2-wire
Smallest operating current	≥ 3 mA
Switching frequency	1 kHz

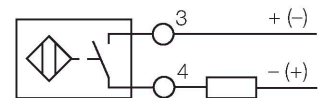## Features

■ Threaded barrel, M12 x 1
■ Stainless steel, 1.4301
■ DC 2-wire, 10…65 VDC
■ NO contact
■ Terminal chamber

Wiring diagram

Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Mechanical data	
Design	Threaded barrel, M12 x 1
Dimensions	75 mm
Housing material	Stainless steel, 1.4301 (AISI 304)
Terminal chamber cover material	plastic, Ultem
Terminal chamber housing material	plastic, PA12-GF30
Active area material	Plastic, PA12-GF30
Max. tightening torque of housing nut	10 Nm
Electrical connection	Terminal chamber
Clamping ability	≤ 2.5 mm²
Cable external diameter	4.5…8 mm
Environmental conditions	
Ambient temperature	-25…+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow
Included in delivery	cable gland; 2x plastic seals

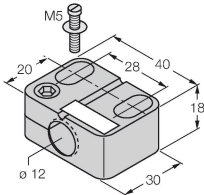# Mounting instructions

Mounting instructions/Description
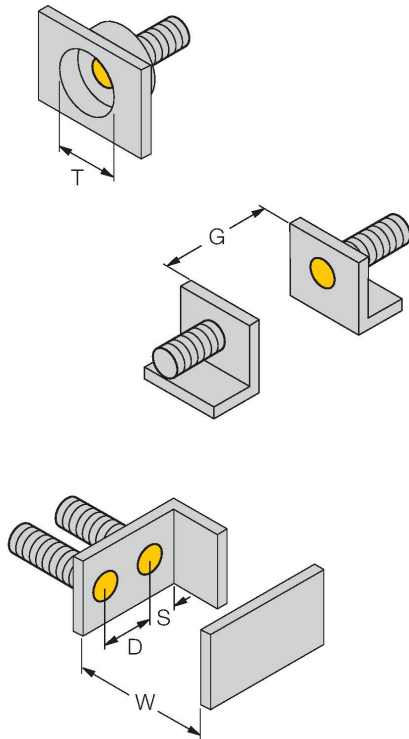
Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 12 mm

Accessories

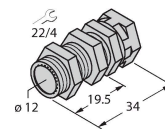| BST-12B	6947212

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6
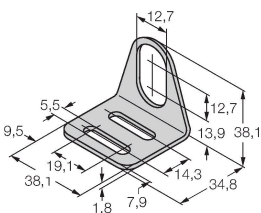
QM-12	6945101

Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M16 × 1. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

MW12	6945003

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-12	6901321

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene