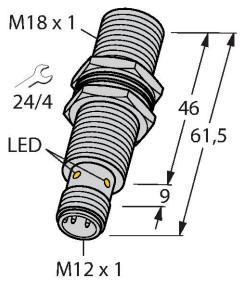
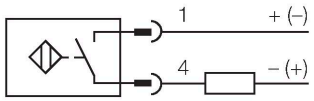
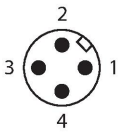
BI7-MT18-AD4X-H1144/S1589
Inductive Sensor – With Weldguard® coating



Features

- Threaded barrel, M18 x 1
- Brass, PTFE-coated
- DC 2-wire, 10…65 VDC
- NO contact
- M12 x 1 male connector





Technical data

Type	BI7-MT18-AD4X-H1144/S1589
ID	4414576
Special version	S1589 Corresponds to:With weldguard coating
General data	
Rated switching distance	7 mm
Mounting conditions	Flush
Secured operating distance	≤ (0.81 × Sn) mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Hysteresis	1…15 %
Electrical data	
Operating voltage U_B	10…65 VDC
Ripple U_{ss}	≤ 10 % U_{Bmax}
DC rated operating current I_e	≤ 100 mA
Residual current	≤ 0.6 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_e	≤ 5 V
Wire break/reverse polarity protection	Complete
Output function	2-wire, NO contact, 2-wire
Smallest operating current	≥ 3 mA
Switching frequency	1 kHz

Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this purpose they use a high-frequency electromagnetic AC field that interacts with the target. The sensors hosting a ferrite core coil generate the AC field through an LC resonant circuit.

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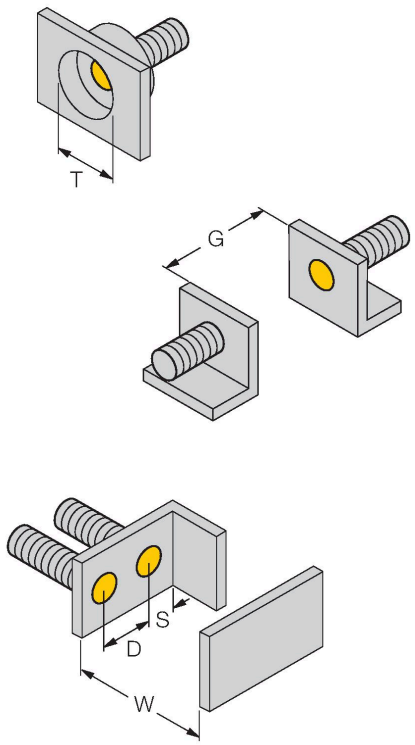
Technical data

Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	61.5 mm
Housing material	Metal, CuZn, PTFE-coated
Active area material	Plastic, PA12-GF30 + WeldGuard™, PTFE-coated
Max. tightening torque of housing nut	15 Nm
Electrical connection	Connector, M12 × 1
Environmental conditions	
Ambient temperature	-25…+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description



Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

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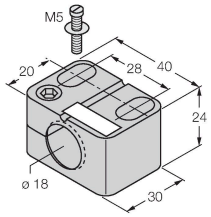
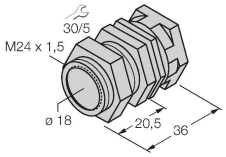
Accessories

BST-18B	6947214



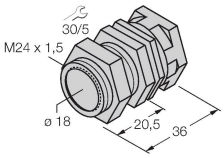
Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

QMT-18	6945104



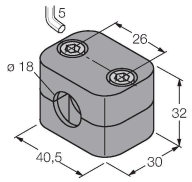
Quick-mount bracket with dead-stop; material: brass, PTFE-coated; Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

QM-18	6945102



Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BSS-18	6901320



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

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