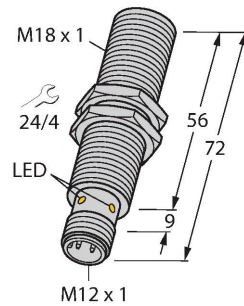


# BI5-M18E-AD4X-H1144

## Inductive Sensor

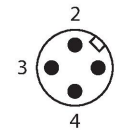
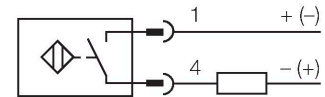


### Features

- Threaded barrel, M18 x 1
- Chrome-plated brass
- DC 2-wire, 10...65 VDC
- NO contact
- M12 x 1 male connector

### Technical data

|                                        |                                                     |
|----------------------------------------|-----------------------------------------------------|
| Type                                   | BI5-M18E-AD4X-H1144                                 |
| ID                                     | 4414595                                             |
| General data                           |                                                     |
| Rated switching distance               | 5 mm                                                |
| Mounting conditions                    | Flush                                               |
| Secured operating distance             | $\leq (0.81 \times S_n)$ mm                         |
| Correction factors                     | St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4 |
| Repeat accuracy                        | $\leq 2 \%$ of full scale                           |
| Hysteresis                             | 1...15 %                                            |
| Electrical data                        |                                                     |
| Operating voltage $U_B$                | 10...65 VDC                                         |
| Ripple $U_{ss}$                        | $\leq 10 \%$ $U_{Bmax}$                             |
| DC rated operating current $I_o$       | $\leq 100$ mA                                       |
| Residual current                       | $\leq 0.6$ mA                                       |
| Isolation test voltage                 | 0.5 kV                                              |
| Short-circuit protection               | yes/Cyclic                                          |
| Voltage drop at $I_o$                  | $\leq 5$ V                                          |
| Wire break/reverse polarity protection | Complete                                            |
| Output function                        | 2-wire, NO contact, 2-wire                          |
| Smallest operating current             | $\geq 3$ mA                                         |
| Switching frequency                    | 1 kHz                                               |
| Mechanical data                        |                                                     |
| Design                                 | Threaded barrel, M18 x 1                            |



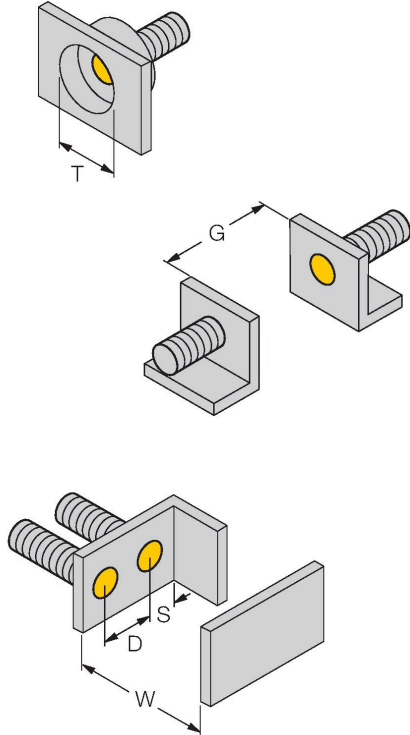
### Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

|                                       |                                            |
|---------------------------------------|--------------------------------------------|
| Dimensions                            | 72 mm                                      |
| Housing material                      | Metal, CuZn, Chrome-plated                 |
| Active area material                  | Plastic, PA12-GF30                         |
| Max. tightening torque of housing nut | 25 Nm                                      |
| Electrical connection                 | Connector, M12 × 1                         |
| Environmental conditions              |                                            |
| Ambient temperature                   | -25...+70 °C                               |
| Vibration resistance                  | 55 Hz (1 mm)                               |
| Shock resistance                      | 30 g (11 ms)                               |
| Protection class                      | IP67                                       |
| MTTF                                  | 2283 years acc. to SN 29500 (Ed. 99) 40 °C |
| Switching state                       | LED, Yellow                                |

Mounting instructions

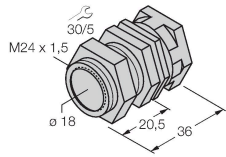
| Mounting instructions/Description                                                   |                        |         |
|-------------------------------------------------------------------------------------|------------------------|---------|
|  | Distance D             | 2 x B   |
|                                                                                     | Distance W             | 3 x Sn  |
|                                                                                     | Distance T             | 3 x B   |
|                                                                                     | Distance S             | 1.5 x B |
|                                                                                     | Distance G             | 6 x Sn  |
|                                                                                     | Diameter active area B | Ø 18 mm |
|                                                                                     |                        |         |

BI5-M18E-AD4X-H1144 | 02/21/2025 14-13 | technical changes reserved

## Accessories

QM-18

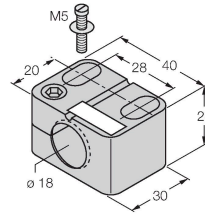
6945102



Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BST-18B

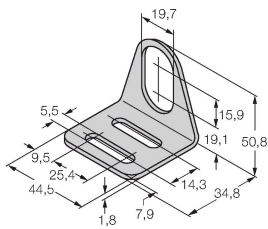
6947214



Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW18

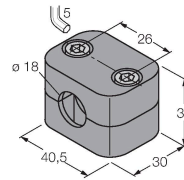
6945004



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-18

6901320



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene