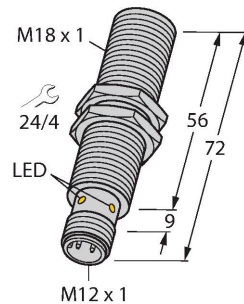


BI8-M18E-VN4X-H1141

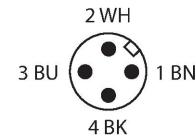
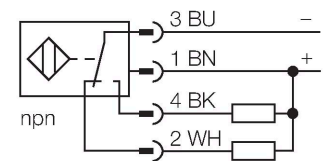
Inductive Sensor – With Increased Switching Distance



Features

- Threaded barrel, M18 x 1
- Chrome-plated brass
- Large sensing range
- DC 4-wire, 10...65 VDC
- Changeover contact, NPN output
- M12 x 1 male connector

Wiring diagram



Technical data

Type	BI8-M18E-VN4X-H1141
ID	4590793
General data	
Rated switching distance	8 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2 \%$ of full scale
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...65 VDC
Ripple U_{ss}	$\leq 10 \%$ U_{Bmax}
DC rated operating current I_o	≤ 200 mA
No-load current	≤ 15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	4-wire, Complementary contact, NPN
Switching frequency	0.5 kHz
Mechanical data	
Design	Threaded barrel, M18 x 1

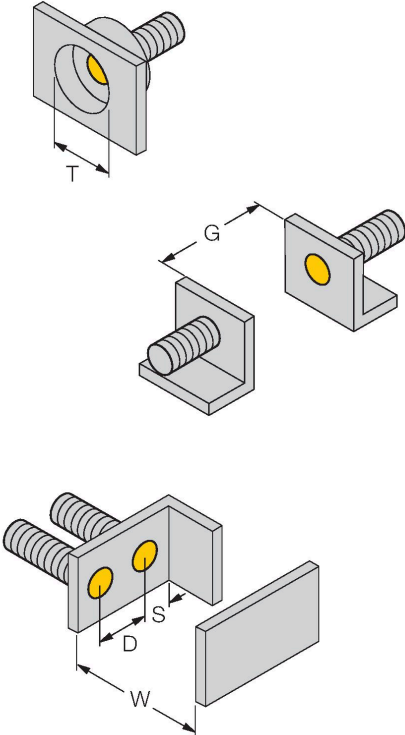
Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Dimensions	72 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
Max. tightening torque of housing nut	25 Nm
Electrical connection	Connector, M12 × 1
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

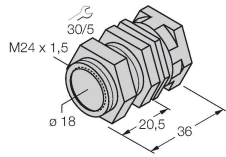
Mounting instructions/Description		
	Distance D	2 x B
	Distance W	3 x Sn
	Distance T	3 x B
	Distance S	1.5 x B
	Distance G	6 x Sn
	Diameter active area B	Ø 18 mm

B18-M18E-VN4X-H1141 | 02/21/2025 14-15 | technical changes reserved

Accessories

QM-18

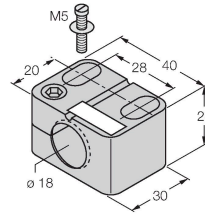
6945102



Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BST-18B

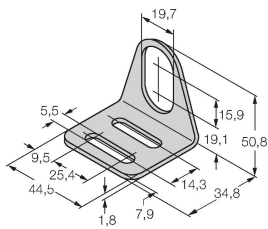
6947214



Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW18

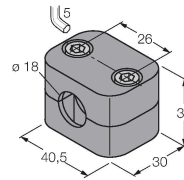
6945004



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-18

6901320



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene