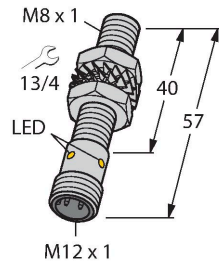


BI1.5-EG08-AD6X-H1341 Inductive Sensor

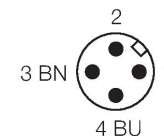
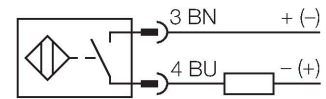


Technical data

Type	BI1.5-EG08-AD6X-H1341
ID	4600203
General data	
Rated switching distance	1.5 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Temperature drift	$\leq \pm 10$ %
Hysteresis	1...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{rs}	≤ 10 % U_{Bmax}
DC rated operating current I_o	≤ 100 mA
Residual current	≤ 0.6 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 5 V
Wire break/reverse polarity protection	Complete
Output function	NO contact, 2-wire
Smallest operating current	≥ 3 mA
Switching frequency	3 kHz

Features

- Threaded barrel, M8 x 1
- Stainless steel, 1.4427 SO
- DC 2-wire, 10...30 VDC
- NO contact
- M12 x 1 male connector



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Mechanical data	
Design	Threaded barrel, M8 x 1
Dimensions	57 mm
Housing material	Stainless steel, 1.4427 SO
Active area material	Plastic
Max. tightening torque of housing nut	5 Nm
Electrical connection	Connector, M12 x 1
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

A 3D perspective view of the mounting bracket from the side. A horizontal double-headed arrow labeled 'T' indicates the thickness of the bracket's main body.

A 3D perspective view of the mounting bracket from the top. A horizontal double-headed arrow labeled 'G' indicates the distance between the two mounting holes.

A 3D perspective view of the mounting bracket from the front. It shows two mounting holes with yellow centers. Dimension 'D' is the distance between the hole centers. Dimension 'S' is the distance from the hole centers to the right edge. Dimension 'W' is the total width of the bracket. Dimension 'B' is the diameter of the active area, shown as a yellow circle in the center of each hole.

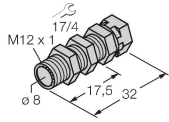
Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 8 mm

BI1.5-EG08-AD6X-H1341| 02/21/2025 13-47 | technical changes reserved

Accessories

QM-08

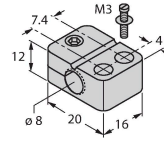
6945100



Quick-mount bracket with dead-stop, chrome-plated brass, male thread M12 x 1. Note: The switching distance of proximity switches may be reduced through the use of quick-mount brackets.

BST-08B

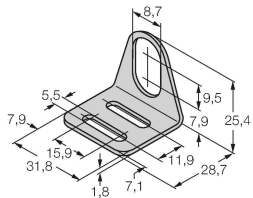
6947210



Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW08

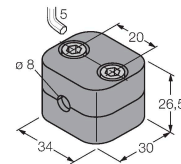
6945008



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-08

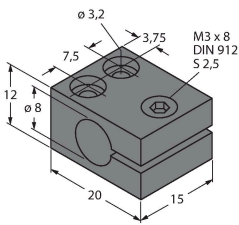
6901322



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

MBS80

69479



Mounting clamp for smooth barrel sensors; mounting block material: Anodized aluminum