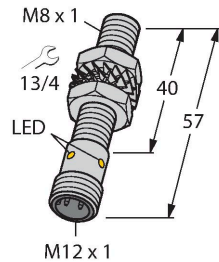


BI1.5-EG08-AD6X-H1341/S1589 Inductive Sensor – With Weldguard® coating

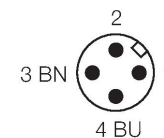
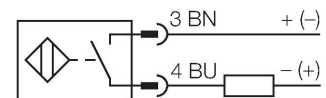


Technical data

Type	BI1.5-EG08-AD6X-H1341/S1589
ID	4600298
Special version	S1589 Corresponds to: With weldguard coating
General data	
Rated switching distance	1.5 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Hysteresis	1...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{rs}	≤ 10 % U_{Bmax}
DC rated operating current I_B	≤ 100 mA
Residual current	≤ 0.6 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_B	≤ 5 V
Wire break/reverse polarity protection	Complete
Output function	NO contact, 2-wire
Smallest operating current	≥ 3 mA
Switching frequency	3 kHz

Features

- Threaded barrel, M8 x 1
- Stainless steel, 1.4301
- Front cap with special coating, very resistant to thermal and mechanical load
- DC 2-wire, 10...30 VDC
- NO contact
- M12 x 1 male connector



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this purpose they use a high-frequency electromagnetic AC field that interacts with the target. The sensors hosting a ferrite core coil generate the AC field through an LC resonant circuit.

Technical data

Mechanical data	
Design	Threaded barrel, M8 x 1
Dimensions	57 mm
Housing material	Stainless steel, 1.4427 SO
Active area material	Plastic, PA12-GF30 + WeldGuard™
Max. tightening torque of housing nut	5 Nm
Electrical connection	Connector, M12 x 1
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

Diagram showing the side view of the mounting bracket. Dimension T is indicated as the distance from the mounting surface to the center of the active area.

Diagram showing the top view of the mounting bracket. Dimension G is indicated as the distance from the mounting surface to the center of the active area.

Diagram showing the front view of the mounting bracket. Dimensions D, S, W, and B are indicated. D is the distance from the mounting surface to the center of the active area. S is the distance from the mounting surface to the center of the active area. W is the width of the mounting bracket. B is the diameter of the active area.

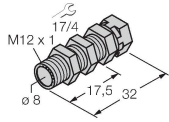
Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 8 mm

BI1.5-EG08-AD6X-H1341/S1589 02/21/2025 14-02 | technical changes reserved

Accessories

QM-08

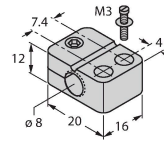
6945100



Quick-mount bracket with dead-stop, chrome-plated brass, male thread M12 x 1. Note: The switching distance of proximity switches may be reduced through the use of quick-mount brackets.

BST-08B

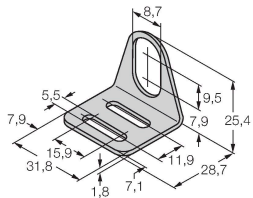
6947210



Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW08

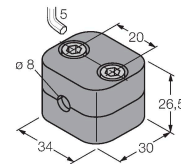
6945008



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-08

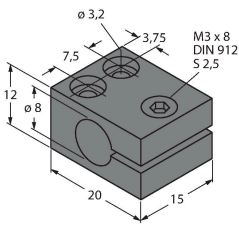
6901322



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

MBS80

69479



Mounting clamp for smooth barrel sensors; mounting block material: Anodized aluminum