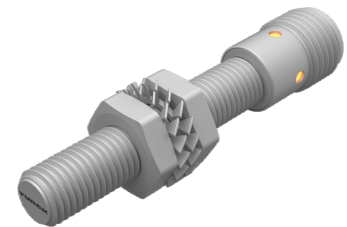
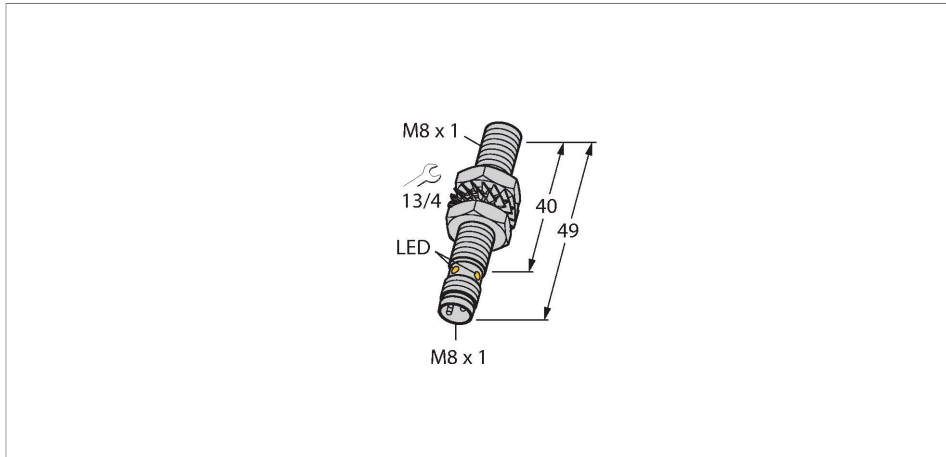


BI2U-EGT08-AP6X-V1131/S1589

Inductive Sensor – With WeldGuard™ coating



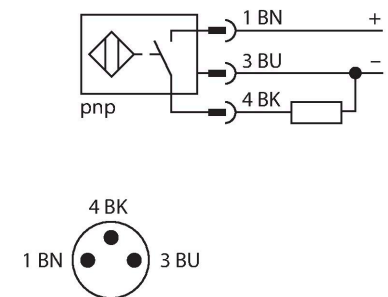
Technical data

Type	BI2U-EGT08-AP6X-V1131/S1589
ID	46020701
Special version	S1589 corresponds to: With weldguard coating
General data	
Rated switching distance	2 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Repeat accuracy	$\leq 2\%$ of full scale
Temperature drift	$\leq \pm 10\%$ $\leq \pm 15\%$, $\leq -25\text{ °C}$ v $\geq +70\text{ °C}$
Hysteresis	3...15 %
Electrical data	
Operating voltage	10...30 VDC
Residual ripple	$\leq 10\% U_{ss}$
DC rated operational current	$\leq 150\text{ mA}$
No-load current	15 mA
Residual current	$\leq 0.1\text{ mA}$
Isolation test voltage	$\leq 0.5\text{ kV}$
Short-circuit protection	yes / Cyclic
Voltage drop at I_o	$\leq 1.8\text{ V}$
Wire breakage/Reverse polarity protection	yes / Complete
Output function	3-wire, NO contact, PNP
DC field stability	200 mT

Features

- Threaded barrel, M8 x 1
- Stainless steel, PTFE-coated
- Front cap with special coating, very resistant to thermal and mechanical load
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Extended temperature range
- High switching frequency
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M8 x 1 male connector

Wiring diagram



Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. approx Factor 1 sensors have significant advantages due to their patented ferrite-coreless 3-coil system. They detect all metals

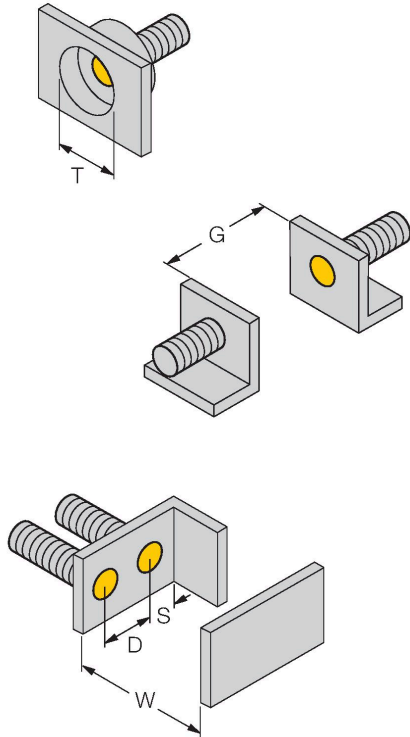
Technical data

AC field stability	200 mT _{ss}
Switching frequency	2 kHz
Mechanical data	
Design	Threaded barrel, M8 x 1
Dimensions	57 mm
Housing material	Stainless steel, 1.4427 SO, PTFE-coated
Active area material	Plastic, PA12-GF30 + WeldGuard™, PTFE-coated
Max. tightening torque of housing nut	5 Nm
Electrical connection	Connector, M8 × 1
Environmental conditions	
Ambient temperature	-30...+85 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

at the same large switching distance and are resistant to magnetic fields. Turck WeldGuard sensors for use in welding systems are equipped with a thin coating made of thermosetting plastic. This high-tech coating is resistant to abrasion and withstands mechanical stress.

Mounting instructions

Mounting instructions/Description



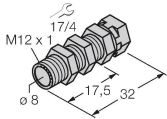
Distance D	16 mm
Distance W	6 mm
Distance T	24 mm
Distance S	12 mm
Distance G	12 mm
Diameter active area B	Ø 8 mm

Accessories

QM-08

6945100

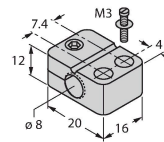
Quick-mount bracket with dead-stop, chrome-plated brass, male thread M12 x 1. Note: The switching distance of proximity switches may be reduced through the use of quick-mount brackets.



BST-08B

6947210

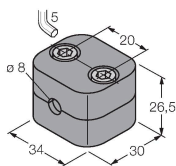
Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



BSS-08

6901322

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene



MBS80

69479

Mounting clamp for smooth barrel sensors; mounting block material: Anodized aluminum

