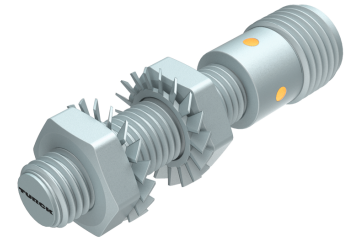
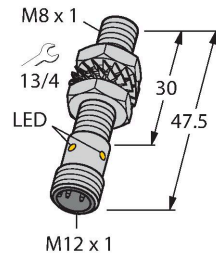


BI3U-EMT08-AP6X-H1341/S1589 Inductive Sensor – With WeldGuard™ Coating



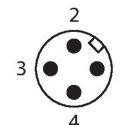
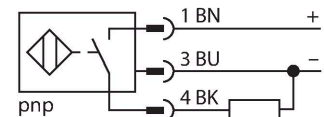
Technical data

Type	BI3U-EMT08-AP6X-H1341/S1589
ID	46021560
Special version	S1589 Corresponds to: With weldguard coating
General data	
Rated switching distance	3 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Repeat accuracy	$\leq 2 \%$ of full scale
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{ss}	$\leq 10 \%$ U_{Bmax}
DC rated operating current I_o	≤ 150 mA
No-load current	≤ 20 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, PNP
DC field stability	200 mT
AC field stability	200 mT _{ss}
Switching frequency	1 kHz

Features

- Threaded barrel, M8 x 1
- Stainless steel, PTFE-coated
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Large switching distance
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M12 x 1 male connector

Wiring diagram



Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. uprox3 sensors have significant advantages due to their patented multi-coil system. They excel thanks to their optimum switching distances, maximum flexibility and operational reliability as well as efficient standardization.

Technical data

Mechanical data	
Design	Threaded barrel, M8 x 1
Dimensions	47.5 mm
Housing material	Stainless steel, 1.4427 SO, PTFE-coated
Active area material	Plastic, PA12, PTFE-coated
Max. tightening torque of housing nut	5 Nm
Electrical connection	Connector, M12 x 1
Environmental conditions	
Ambient temperature	0...+60 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED

Mounting instructions

Mounting instructions/Description

The image contains three technical drawings of a sensor component. The top drawing is a side view showing a rectangular block with a circular hole in the center, with a dimension line labeled 'T' indicating the thickness. The middle drawing is a top view showing two rectangular blocks, one with a circular hole, with a dimension line labeled 'G' indicating the distance between them. The bottom drawing is a front view showing a rectangular block with two circular holes, with dimension lines labeled 'D' (distance between holes), 'S' (distance from hole to edge), and 'W' (width of the block).

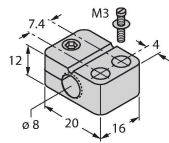
Distance D	$3 \times B$
Distance W	$3 \times S_n$
Distance T	$3 \times B$
Distance S	$1.5 \times B$
Distance G	$6 \times S_n$
Diameter active area B	$\varnothing 8 \text{ mm}$

BI3U-EMT08-AP6X-H1341/S1589| 02/21/2025 14-37 | technical changes reserved

Accessories

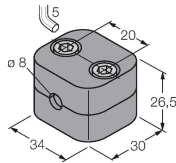
BST-08B 6947210

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



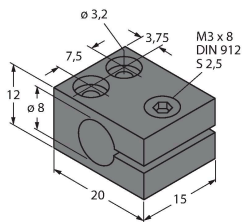
BSS-08 6901322

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene



MBS80 69479

Mounting clamp for smooth barrel sensors; mounting block material: Anodized aluminum



Wiring accessories

Dimension drawing	Type	ID	
	RKC4T-2/TXL1001	6630249	

Connection cable, M12 female connector, straight, 3-pin, cable length: 2 m, protective jacket material: aramid fibers, yellow; temperature peak: 200 °C

