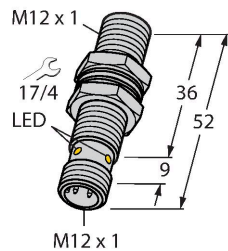


BI4-MT12-AP6X-H1141/S1589

Inductive Sensor – With Weldguard® coating



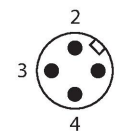
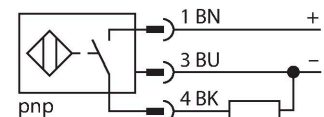
Technical data

Type	BI4-MT12-AP6X-H1141/S1589
ID	4607099
Special version	S1589 Corresponds to: With weldguard coating
General data	
Rated switching distance	4 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{rs}	≤ 10 % U_{Bmax}
DC rated operating current I_B	≤ 200 mA
No-load current	≤ 15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_B	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, PNP
Switching frequency	2 kHz

Features

- Threaded barrel, M12 x 1
- Brass, PTFE-coated
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M12 x 1 male connector

Wiring diagram



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this purpose they use a high-frequency electromagnetic AC field that interacts with the target. The sensors hosting a ferrite core coil generate the AC field through an LC resonant circuit.

Technical data

Mechanical data	
Design	Threaded barrel, M12 x 1
Dimensions	52 mm
Housing material	Metal, CuZn, PTFE-coated
Active area material	Plastic, PA12-GF30, PTFE-coated
Max. tightening torque of housing nut	7 Nm
Electrical connection	Connector, M12 × 1
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

Diagram showing the side view of the mounting bracket. Dimension T is indicated as the distance from the bottom edge of the bracket to the center of the active area (yellow circle).

Diagram showing the top view of the mounting bracket. Dimension G is indicated as the distance from the bottom edge of the bracket to the center of the active area (yellow circle).

Diagram showing the front view of the mounting bracket. Dimensions D, S, W, and B are indicated. D is the distance from the bottom edge of the bracket to the center of the active area (yellow circle). S is the distance from the center of the active area to the edge of the bracket. W is the width of the bracket. B is the diameter of the active area (yellow circle).

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 12 mm

BI4-MT12-AP6X-H1141/S1589| 02/21/2025 14-16 | technical changes reserved

Accessories

BST-12B

6947212

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



QMT-12

6945106

Quick-mount bracket with dead-stop; material: brass, PTFE-coated; Male thread M16 × 1. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



BSS-12

6901321

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

