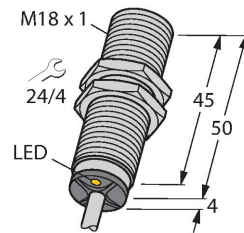


BI3-M18-AP6X/S903

Inductive Sensor



Features

- Threaded barrel, M18 x 1
- Chrome-plated brass
- Hysteresis always below 0.1 mm
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Cable connection

Wiring diagram



Technical data

Type	BI3-M18-AP6X/S903
ID	4607140
Special version	S903 Corresponds to: Hysteresis < 0.1 mm
General data	
Rated switching distance	3 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n) \text{ mm}$
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2 \text{ \% of full scale}$
Temperature drift	$\leq \pm 10 \text{ \%}$
Hysteresis	1...3 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple $U_{B\text{ss}}$	$\leq 10 \text{ \% } U_{B\text{max}}$
DC rated operating current I_B	$\leq 200 \text{ mA}$
No-load current	$\leq 15 \text{ mA}$
Residual current	$\leq 0.1 \text{ mA}$
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_B	$\leq 1.8 \text{ V}$
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, PNP
Switching frequency	0.5 kHz

Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	54 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque of housing nut	25 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, LifYY, PVC, 2 m
Core cross-section	3 x 0.34 mm ²
Environmental conditions	
Ambient temperature	-30...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

Diagram showing the side view of the mounting bracket. Dimension T is indicated as the distance from the center of the active area to the edge of the bracket.

Diagram showing the top view of the mounting bracket. Dimension G is indicated as the distance between the centers of the two active areas.

Diagram showing the front view of the mounting bracket. Dimensions D, S, and W are indicated. D is the distance from the center of the active area to the edge of the bracket. S is the distance from the center of the active area to the edge of the bracket. W is the width of the bracket.

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

BI3-M18-AP6X/S903| 02/21/2025 14-31 | technical changes reserved

Accessories

BST-18B

6947214

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



QM-18

6945102

Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



MW18

6945004

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



BSS-18

6901320

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

