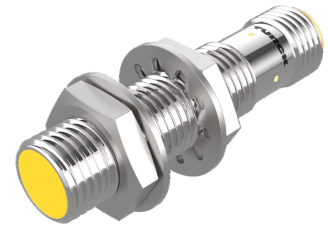
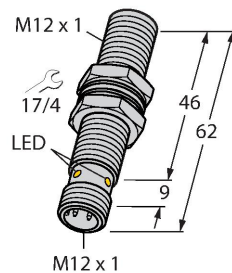


BI4-EM12E-AP6X-H1141/S1589 Inductive Sensor – With Weldguard® coating



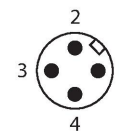
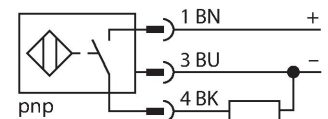
Technical data

Type	BI4-EM12E-AP6X-H1141/S1589
ID	4607184
Special version	S1589 Corresponds to: With weldguard coating
General data	
Rated switching distance	4 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2 \%$ of full scale
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{rs}	$\leq 10 \%$ U_{Bmax}
DC rated operating current I_B	≤ 200 mA
No-load current	≤ 15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_B	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, PNP
Switching frequency	2 kHz

Features

- Threaded barrel, M12 x 1
- Stainless steel, 1.4301
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M12 x 1 male connector

Wiring diagram



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this purpose they use a high-frequency electromagnetic AC field that interacts with the target. The sensors hosting a ferrite core coil generate the AC field through an LC resonant circuit.

Technical data

Mechanical data	
Design	Threaded barrel, M12 x 1
Dimensions	62 mm
Housing material	Stainless steel, 1.4301 (AISI 304)
Active area material	Plastic, PA12-GF30 + WeldGuard™, grey
Max. tightening torque of housing nut	10 Nm
Electrical connection	Connector, M12 × 1
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

The image contains three technical diagrams illustrating the mounting of a sensor. The top diagram shows a side view of the sensor with a dimension line labeled 'T' indicating the thickness of the mounting plate. The middle diagram shows a top view of the sensor with a dimension line labeled 'G' indicating the distance between the sensor and the mounting plate. The bottom diagram shows a perspective view of the sensor mounted on a plate, with dimension lines labeled 'D', 'S', 'W', and 'B' indicating various mounting dimensions.

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 12 mm

BI4-EM12E-AP6X-H1141/S1589| 02/21/2025 14-16 | technical changes reserved

Accessories

BST-12B

6947212

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



QM-12

6945101

Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M16 × 1. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



MW12

6945003

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



BSS-12

6901321

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

