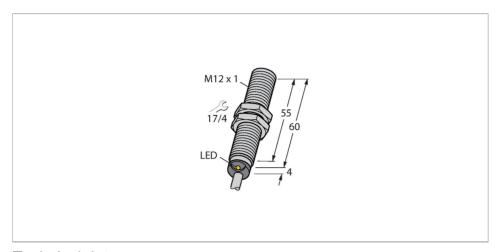


BI4-M12E-VP6X/S97 Inductive Sensor – With Extended Temperature Range





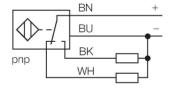
Туре	BI4-M12E-VP6X/S97
ID	46080920
Special version	S97 Corresponds to:Minimum ambient temperature = -40 °C
General data	
Rated switching distance	4 mm
Mounting conditions	Flush
Secured operating distance	≤ (0.81 × Sn) mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
	≤ ± 20 %, ≤ -25 °C
Hysteresis	315 %
Electrical data	
Operating voltage U _B	1030 VDC
Ripple U _{ss}	≤ 10 % U _{Bmax}
DC rated operating current I _e	≤ 200 mA
No-load current	≤ 15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I _e	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	4-wire, Complementary contact, PNP
Switching frequency	2 kHz



Features

- ■Threaded barrel, M12 x 1
- Long version
- ■Chrome-plated brass
- ■Temperatures up to -40 °C
- ■DC 4-wire, 10...30 VDC
- Changeover contact, PNP output
- Cable connection

Wiring diagram



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this purpose they use a high-frequency electromagnetic AC field that interacts with the target. The sensors hosting a ferrite core coil generate the AC field through an LC resonant circuit.

Special versions are available for ambient temperatures between -60°C and +250°C.

BI4-M12E-VP6X/S97 | 02/21/2025 13-51 | technical changes reserved

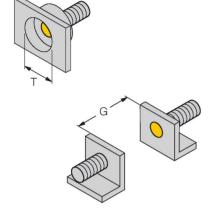


Technical data

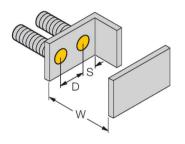
Mechanical data	
Design	Threaded barrel, M12 x 1
Dimensions	64 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque of housing nut	10 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, Gray, LifYY, PVC, 2 m
Core cross-section	4 x 0.34 mm ²
Environmental conditions	
Ambient temperature	-40+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description



Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 12 mm

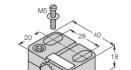


Accessories

QM-12 6945101



Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M16 × 1. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



BST-12B

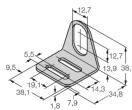
BSS-12

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

6947212

6901321

MW12 6945003



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

115



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene