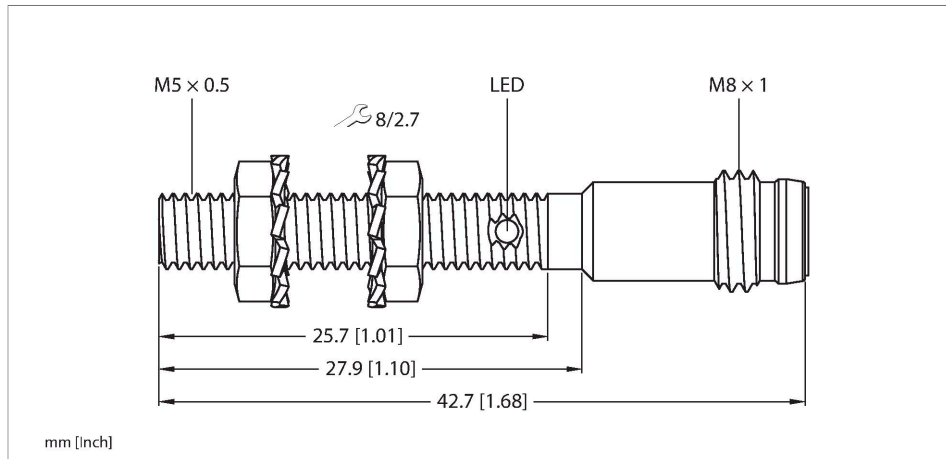


BI1-EG05-AP6X-V1331

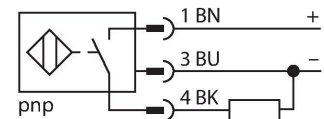
Inductive Sensor



Features

- Threaded barrel, M5 × 0.5
- Stainless steel, 1.4305 (AIS303)
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M8 x 1 male connector

Wiring diagram



Technical data

Type	BI1-EG05-AP6X-V1331
ID	4608640
General data	
Rated switching distance	1 mm
Mounting conditions	Flush
Secured operating distance	≤ (0.81 × S _n) mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Hysteresis	10 %
Electrical data	
Operating voltage	10...30 VDC
Residual ripple	≤ 10 % U _{ss}
DC rated operational current	≤ 100 mA
No-load current	15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	≤ 0.5 kV
Short-circuit protection	yes / Cyclic
Voltage drop at I _o	≤ 1.8 V
Wire breakage/Reverse polarity protection	yes / Complete
Output function	3-wire, NO contact, PNP
Switching frequency	3 kHz
Mechanical data	
Design	Threaded barrel, M5 x 0.5

Functional principle

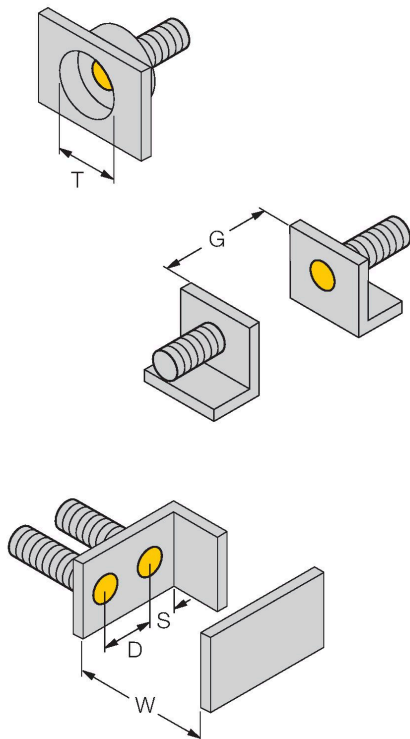
Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Dimensions	42.7 mm
Housing material	Stainless steel, 1.4305 (AISI 303)
Active area material	Plastic, PA6.6
Max. tightening torque of housing nut	2.5 Nm
Electrical connection	Connector, M8 × 1
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description



Distance D	3 × B
Distance W	3 × Sn
Distance T	3 × B
Distance S	1.5 × B
Distance G	6 × Sn
Diameter active area B	Ø 5 mm

Wiring accessories

Dimension drawing	Type	ID	Description
<p>The drawing shows a side view of a cable with an M8 female connector on the left. The connector has a diameter of 9.6 mm. The distance from the center of the connector to the start of the cable jacket is 34 mm. The cable jacket has a length of 50 mm. The total length of the cable is denoted as L.</p>	PKG3M-2/TEL	6625385	Connection cable, M8 female connector, straight, 3-pin, stainless steel coupling nut, cable length: 2 m, jacket material: PVC, black; cULus approval