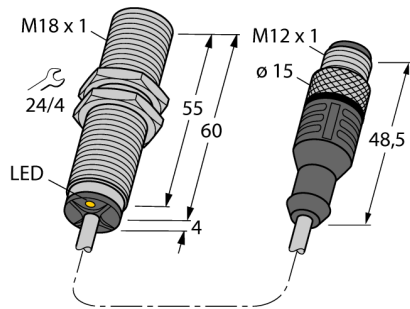


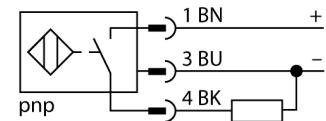
Inductive Sensor

BI5-M18E-AP6X-1-RS4T



- Threaded barrel, M18 x 1
- Chrome-plated brass
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Pigtail with male end M12 x 1

Wiring Diagram



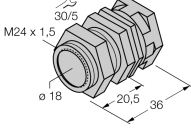
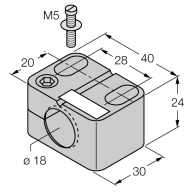
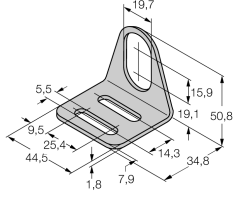
Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Type	BI5-M18E-AP6X-1-RS4T
ID	4614582
General data	
Rated switching distance S_n	5 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Hysteresis	3...15 %
Electrical data	
Operating voltage U_o	10...30 VDC
Ripple U_{ri}	≤ 10 % U_{Bmax}
DC rated operating current I_o	≤ 200 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, PNP
Switching frequency	0.5 kHz
Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	64 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Material coupling nut	metal, CuZn, nickel-plated
Max. tightening torque of housing nut	25 Nm
Electrical connection	Cable with connector, M12 x 1
Cable quality	Ø 5.2mm, LifYY, PVC, 1 m
Core cross-section	3 x 0.34 mm ²

Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	
	LED, Yellow

Accessories

Type code	Ident-No.		Dimension drawing
QM-18	6945102	Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.	
BST-18B	6947214	Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6	
MW-18	6945004	Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)	
BSS-18	6901320	Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene	