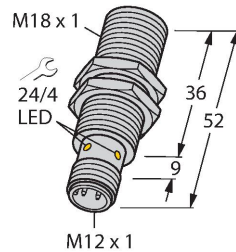


BI5-EM18-AN6X-H1141

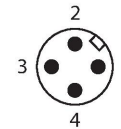
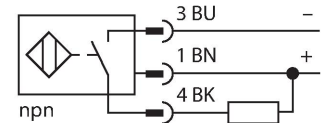
Inductive Sensor



Features

- Threaded barrel, M18 x 1
- Stainless steel, 1.4301
- DC 3-wire, 10...30 VDC
- NO contact, NPN output
- M12 x 1 male connector

Wiring diagram



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Type	BI5-EM18-AN6X-H1141
ID	4614601
General data	
Rated switching distance	5 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2 \%$ of full scale
Temperature drift	$\leq \pm 10 \%$
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{rs}	$\leq 10 \%$ U_{Bmax}
DC rated operating current I_o	≤ 200 mA
No-load current	≤ 15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, NPN
Insulation class	□
Switching frequency	0.5 kHz

Technical data

Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	52 mm
Housing material	Stainless steel, 1.4301 (AISI 304)
Active area material	Plastic, PA12-GF30
Max. tightening torque of housing nut	25 Nm
Electrical connection	Connector, M12 × 1
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

Diagram showing the side view of the mounting bracket. Dimension T is indicated as the distance from the center of the active area to the edge of the bracket.

Diagram showing the top view of the mounting bracket. Dimension G is indicated as the distance from the center of the active area to the edge of the bracket.

Diagram showing the front view of the mounting bracket. Dimensions D, S, W, and B are indicated. D is the distance from the center of the active area to the edge of the bracket. S is the distance from the center of the active area to the edge of the bracket. W is the width of the bracket. B is the height of the bracket.

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

BI5-EM18-AN6X-H1141 | 02/21/2025 14-17 | technical changes reserved

Accessories

MW18

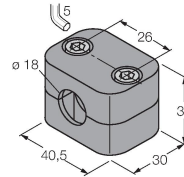
6945004



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-18

6901320



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

QM-18

6945102



Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.