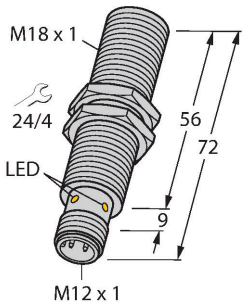
BI8-EM18E-AP6X-H1141/S1589
Inductive Sensor – With Weldguard® coating



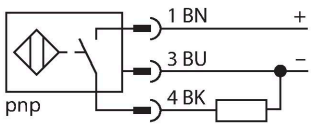
Technical data

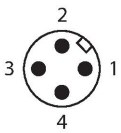
Type	BI8-EM18E-AP6X-H1141/S1589
ID	4615096
Special version	S1589 Corresponds to:With weldguard coating
General data	
Rated switching distance	8 mm
Mounting conditions	Flush
Secured operating distance	≤ (0.81 × Sn) mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Hysteresis	3…15 %
Electrical data	
Operating voltage U_B	10…30 VDC
Ripple U_{ss}	≤ 10 % U_{Bmax}
DC rated operating current I_e	≤ 200 mA
No-load current	≤ 15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_e	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, PNP
Switching frequency	0.5 kHz

Features

- Threaded barrel, M18 × 1
- Stainless steel, 1.4301
- DC 3-wire, 10…30 VDC
- NO contact, PNP output
- M12 x 1 male connector

Wiring diagram





Functional principle

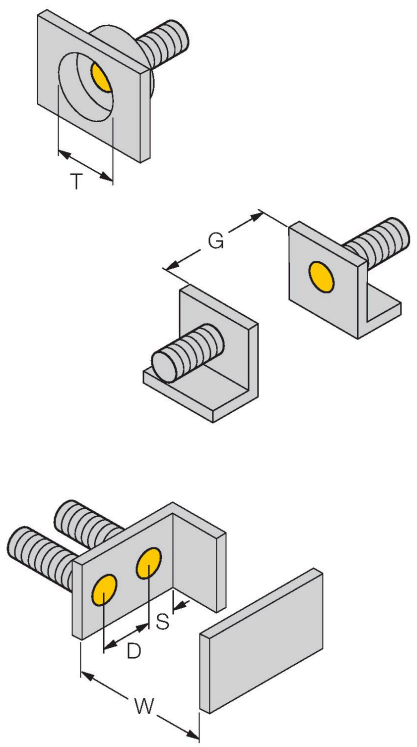
Inductive sensors detect metal objects contactless and wear-free. For this purpose they use a high-frequency electromagnetic AC field that interacts with the target. The sensors hosting a ferrite core coil generate the AC field through an LC resonant circuit.

Technical data

Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	72 mm
Housing material	Stainless steel, 1.4301 (AISI 304)
Active area material	Plastic, PA12-GF30
Max. tightening torque of housing nut	25 Nm
Electrical connection	Connector, M12 × 1
Environmental conditions	
Ambient temperature	-25…+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

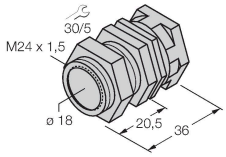
Mounting instructions/Description



Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

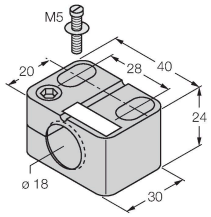
Accessories

QM-18	6945102



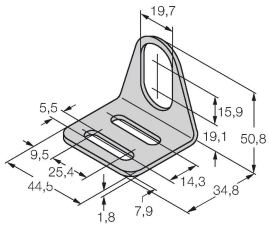
Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BST-18B	6947214



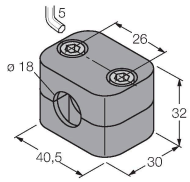
Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW18	6945004



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-18	6901320



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene