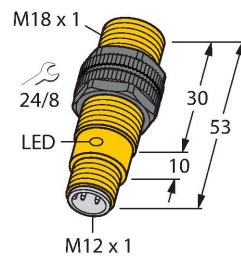


# BI5-S18-AN6X-H1141

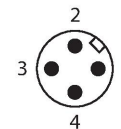
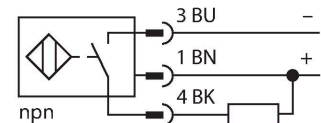
## Inductive Sensor



### Features

- Threaded barrel, M18 x 1
- Plastic, PA12-GF30
- DC 3-wire, 10...30 VDC
- NO contact, NPN output
- M12 x 1 male connector

### Wiring diagram



### Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

### Technical data

Type	BI5-S18-AN6X-H1141
ID	46525
General data	
Rated switching distance	5 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2$ % of full scale
Temperature drift	$\leq \pm 10$ %
Hysteresis	3...15 %
Electrical data	
Operating voltage $U_B$	10...30 VDC
Ripple $U_{rs}$	$\leq 10$ % $U_{Bmax}$
DC rated operating current $I_o$	$\leq 200$ mA
No-load current	$\leq 15$ mA
Residual current	$\leq 0.1$ mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at $I_o$	$\leq 1.8$ V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, NPN
Switching frequency	0.5 kHz

Technical data

Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	53 mm
Housing material	Plastic, PA12-GF30
Active area material	Plastic, PA12-GF30
Max. tightening torque of housing nut	2 Nm
Electrical connection	Connector, M12 × 1
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

Diagram showing the side view of the mounting bracket. Dimension T is indicated as the distance from the center of the active area to the edge of the bracket.

Diagram showing the top view of the mounting bracket. Dimension G is indicated as the distance between the centers of the two active areas.

Diagram showing the front view of the mounting bracket. Dimensions D, S, W, and B are indicated. D is the distance from the center of the active area to the edge of the bracket. S is the distance from the center of the active area to the edge of the bracket. W is the width of the bracket. B is the diameter of the active area.

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

BI5-S18-AN6X-H1141 | 02/21/2025 13-31 | technical changes reserved

## Accessories

QM-18

6945102



Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

BST-18B

6947214



Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

MW18

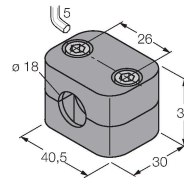
6945004



Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

BSS-18

6901320



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene