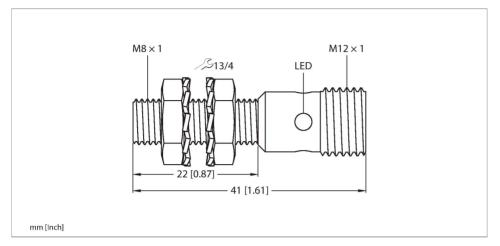


# BI2-EG08K-AP6X-H1341/S1589 Inductive Sensor – With Weldguard® coating





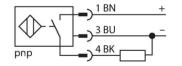
#### Technical data

ID         4669486           Special version         S1589 Corresponds to:With weldguard coating           General data         Image: Rated switching distance         2 mm           Mounting conditions         Flush           Secured operating distance         ≤ (0.81 × Sn) mm           Correction factors         St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4           Repeat accuracy         ≤ 2 % of full scale           Hysteresis         20 %           Electrical data         Image: Im	Туре	BI2-EG08K-AP6X-H1341/S1589	
coating   General data   Rated switching distance 2 mm   Mounting conditions Flush   Secured operating distance ≤ (0.81 × Sn) mm   Correction factors St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4   Repeat accuracy ≤ 2 % of full scale   Hysteresis 20 %   Electrical data 0perating voltage Us   Operating voltage Us 1030 VDC   Ripple Us ≤ 10 % Usmax   DC rated operating current Is ≤ 150 mA   No-load current ≤ 15 mA   Residual current ≤ 0.1 mA   Isolation test voltage 0.5 kV   Short-circuit protection yes/Cyclic   Voltage drop at Is ≤ 1.8 V   Wire break/reverse polarity protection yes/Complete   Output function 3-wire, NO contact, PNP	ID	4669486	
Rated switching distance       2 mm         Mounting conditions       Flush         Secured operating distance       ≤ (0.81 × Sn) mm         Correction factors       St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4         Repeat accuracy       ≤ 2 % of full scale         Hysteresis       20 %         Electrical data       Operating voltage U <sub>B</sub> Operating voltage U <sub>B</sub> 1030 VDC         Ripple U <sub>ss</sub> ≤ 10 % U <sub>Bmax</sub> DC rated operating current I <sub>e</sub> ≤ 150 mA         No-load current       ≤ 15 mA         Residual current       ≤ 0.1 mA         Isolation test voltage       0.5 kV         Short-circuit protection       yes/Cyclic         Voltage drop at I <sub>e</sub> ≤ 1.8 V         Wire break/reverse polarity protection       yes/Complete         Output function       3-wire, NO contact, PNP	Special version	•	
Mounting conditions       Flush         Secured operating distance       ≤ (0.81 × Sn) mm         Correction factors       St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4         Repeat accuracy       ≤ 2 % of full scale         Hysteresis       20 %         Electrical data       1030 VDC         Ripple U <sub>ss</sub> ≤ 10 % U <sub>bmax</sub> DC rated operating current I <sub>s</sub> ≤ 150 mA         No-load current       ≤ 15 mA         Residual current       ≤ 0.1 mA         Isolation test voltage       0.5 kV         Short-circuit protection       yes/Cyclic         Voltage drop at I <sub>s</sub> ≤ 1.8 V         Wire break/reverse polarity protection       yes/Complete         Output function       3-wire, NO contact, PNP	General data		
Secured operating distance $\leq (0.81 \times Sn) \text{ mm}$ Correction factors $St37 = 1$ ; Al = 0.3; stainless steel = 0.7; Ms = 0.4  Repeat accuracy $\leq 2 \%$ of full scale  Hysteresis $20 \%$ Electrical data  Operating voltage $U_B$ $1030 \text{ VDC}$ Ripple $U_{BROWN}$ $\leq 10 \% U_{BROWN}$ DC rated operating current $I_B$ $\leq 150 \text{ mA}$ No-load current $\leq 15 \text{ mA}$ Residual current $\leq 0.1 \text{ mA}$ Isolation test voltage $0.5 \text{ kV}$ Short-circuit protection $0.5 \text{ kV}$ Short-circuit protection $0.5 \text{ kV}$ Wire break/reverse polarity protection $0.5 \text{ kV}$ Wire break/reverse polarity protection $0.5 \text{ kV}$ Output function $0.5 \text{ kV}$	Rated switching distance	2 mm	
Correction factors $\begin{array}{ll} St37 = 1; \ Al = 0.3; \ stainless \ steel = 0.7; \ Ms \\ = 0.4 \\ \hline Repeat \ accuracy & \leq 2 \ % \ of \ full \ scale \\ \hline Hysteresis & 20 \ \% \\ \hline Electrical \ data \\ \hline Operating \ voltage \ U_{\scriptscriptstyle B} & 1030 \ VDC \\ \hline Ripple \ U_{\scriptscriptstyle ss} & \leq 10 \ \% \ U_{\scriptscriptstyle Brnax} \\ \hline DC \ rated \ operating \ current \ I_{\scriptscriptstyle e} & \leq 150 \ mA \\ \hline No-load \ current & \leq 15 \ mA \\ \hline Residual \ current & \leq 0.1 \ mA \\ \hline Residual \ current & \leq 0.1 \ mA \\ \hline Isolation \ test \ voltage & 0.5 \ kV \\ \hline Short-circuit \ protection & yes/Cyclic \\ \hline Voltage \ drop \ at \ I_{\scriptscriptstyle e} & \leq 1.8 \ V \\ \hline Wire \ break/reverse \ polarity \ protection & yes/Complete \\ \hline Output \ function & 3-wire, \ NO \ contact, \ PNP \\ \hline \end{array}$	Mounting conditions	Flush	
$= 0.4$ Repeat accuracy $\leq 2 \text{ % of full scale}$ Hysteresis $20 \text{ %}$ Electrical data $Operating \text{ voltage } U_{\text{B}} \qquad 1030 \text{ VDC}$ Ripple $U_{\text{ss}} \qquad \leq 10 \text{ % } U_{\text{Bmax}}$ $DC \text{ rated operating current } I_{\text{e}} \qquad \leq 150 \text{ mA}$ $No-load \text{ current} \qquad \leq 15 \text{ mA}$ Residual current $\leq 0.1 \text{ mA}$ Isolation test voltage $0.5 \text{ kV}$ Short-circuit protection $yes/Cyclic$ $Voltage \text{ drop at } I_{\text{e}} \qquad \leq 1.8 \text{ V}$ Wire break/reverse polarity protection $yes/Complete$ $Output \text{ function} \qquad 3-wire, NO \text{ contact, PNP}$	Secured operating distance	≤ (0.81 × Sn) mm	
Hysteresis         Electrical data         Operating voltage $U_B$ 1030 VDC         Ripple $U_{ss}$ ≤ 10 % $U_{Bmax}$ DC rated operating current $I_e$ ≤ 150 mA         No-load current       ≤ 15 mA         Residual current       ≤ 0.1 mA         Isolation test voltage       0.5 kV         Short-circuit protection       yes/Cyclic         Voltage drop at $I_e$ ≤ 1.8 V         Wire break/reverse polarity protection       yes/Complete         Output function       3-wire, NO contact, PNP	Correction factors	· · · · · · · · · · · · · · · · · · ·	
Electrical dataOperating voltage $U_B$ $1030 \text{ VDC}$ Ripple $U_{ss}$ $\leq 10 \% U_{Bmax}$ DC rated operating current $I_e$ $\leq 150 \text{ mA}$ No-load current $\leq 15 \text{ mA}$ Residual current $\leq 0.1 \text{ mA}$ Isolation test voltage $0.5 \text{ kV}$ Short-circuit protection $yes/Cyclic$ Voltage drop at $I_e$ $\leq 1.8 \text{ V}$ Wire break/reverse polarity protection $yes/Complete$ Output function $3-wire$ , NO contact, PNP	Repeat accuracy	≤ 2 % of full scale	
$\begin{array}{llllllllllllllllllllllllllllllllllll$	Hysteresis	20 %	
Ripple $U_{ss}$ ≤ 10 % $U_{Bmax}$ DC rated operating current $I_e$ ≤ 150 mA         No-load current       ≤ 15 mA         Residual current       ≤ 0.1 mA         Isolation test voltage       0.5 kV         Short-circuit protection       yes/Cyclic         Voltage drop at $I_e$ ≤ 1.8 V         Wire break/reverse polarity protection       yes/Complete         Output function       3-wire, NO contact, PNP	Electrical data		
DC rated operating current I₀ ≤ 150 mA  No-load current ≤ 15 mA  Residual current ≤ 0.1 mA  Isolation test voltage 0.5 kV  Short-circuit protection yes/Cyclic  Voltage drop at I₀ ≤ 1.8 V  Wire break/reverse polarity protection yes/Complete  Output function 3-wire, NO contact, PNP	Operating voltage U <sub>B</sub>	1030 VDC	
No-load current       ≤ 15 mA         Residual current       ≤ 0.1 mA         Isolation test voltage       0.5 kV         Short-circuit protection       yes/Cyclic         Voltage drop at I₀       ≤ 1.8 V         Wire break/reverse polarity protection       yes/Complete         Output function       3-wire, NO contact, PNP	Ripple U <sub>ss</sub>	≤ 10 % U <sub>Bmax</sub>	
Residual current       ≤ 0.1 mA         Isolation test voltage       0.5 kV         Short-circuit protection       yes/Cyclic         Voltage drop at I₀       ≤ 1.8 V         Wire break/reverse polarity protection       yes/Complete         Output function       3-wire, NO contact, PNP	DC rated operating current I <sub>e</sub>	≤ 150 mA	
Isolation test voltage     0.5 kV       Short-circuit protection     yes/Cyclic       Voltage drop at I₀     ≤ 1.8 V       Wire break/reverse polarity protection     yes/Complete       Output function     3-wire, NO contact, PNP	No-load current	≤ 15 mA	
Short-circuit protection  Voltage drop at I <sub>e</sub> ≤ 1.8 V  Wire break/reverse polarity protection  Output function  yes/Cyclic  ≤ 1.8 V  yes/Complete  Output function  3-wire, NO contact, PNP	Residual current	≤ 0.1 mA	
Voltage drop at I₀ ≤ 1.8 V  Wire break/reverse polarity protection yes/Complete  Output function 3-wire, NO contact, PNP	Isolation test voltage	0.5 kV	
Wire break/reverse polarity protection yes/Complete  Output function 3-wire, NO contact, PNP	Short-circuit protection	yes/Cyclic	
Output function 3-wire, NO contact, PNP	Voltage drop at I <sub>e</sub>	≤ 1.8 V	
•	Wire break/reverse polarity protection	yes/Complete	
Switching frequency 3 kHz	Output function	3-wire, NO contact, PNP	
	Switching frequency	3 kHz	

#### **Features**

- ■M8 × 1 threaded barrel
- Stainless steel, 1.4305 (AISI 303)
- ■Large sensing range
- ■DC 3-wire, 10...30 VDC
- ■NO contact, PNP output
- ■M12 x 1 male connector

### Wiring diagram





## Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this purpose they use a high-frequency electromagnetic AC field that interacts with the target. The sensors hosting a ferrite core coil generate the AC field through an LC resonant circuit.

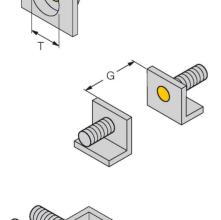


## Technical data

Mechanical data		
Design	Threaded barrel, M8 x 1	
Dimensions	41 mm	
Housing material	Stainless steel, 1.4305 (AISI 303)	
Active area material	Plastic, PA6.6	
Max. tightening torque of housing nut	5 Nm	
Electrical connection	Connector, M12 × 1	
Environmental conditions		
Ambient temperature	-25+70 °C	
Vibration resistance	55 Hz (1 mm)	
Shock resistance	30 g (11 ms)	
Protection class	IP67	
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C	
Switching state	LED, Yellow	

## Mounting instructions

#### Mounting instructions/Description



Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 8 mm

#### Accessories

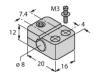
BST-08B 6947210

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6

QM-08

6945100

Quick-mount bracket with deadstop, chrome-plated brass, male thread M12 x 1. Note: The switching distance of proximity switches may be reduced through the use of quickmount brackets.



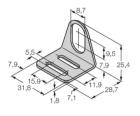
MW08 6945008

> Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)

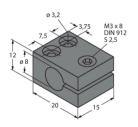
BSS-08

6901322

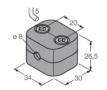
Mounting clamp for smooth and



MBS80 69479



Mounting clamp for smooth barrel sensors; mounting block material: Anodized aluminum



threaded barrel sensors; material: Polypropylene

## Wiring accessories

Dimension drawing	Туре	ID	
M12 x 1	RKH4-2/TFE	6935482	Connection cable, M12 female connector, straight, 3-pin, stainless steel coupling nut, cable length: 2 m, jacket material: PVC, gray; temperature range: -25+80 °C
M12x1	RKH4-2/TFG	6934384	Connection cable, M12 female connector, straight, 3-pin, stainless steel coupling nut, cable length: 2 m, jacket material: TPE, gray; temperature range: -40+105 °C