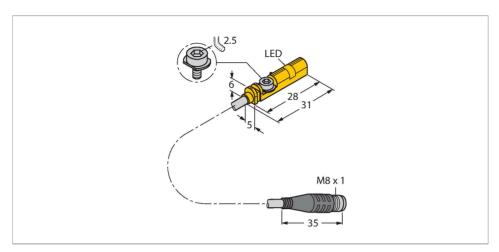
# BIM-UNT-AP6X-0.3-PSG3S/S1153 Magnetic Field Sensor – For Pneumatic Cylinders



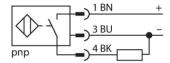
## Technical data

| Туре                                      | BIM-UNT-AP6X-0.3-PSG3S/S1153                               |
|---|--|
|   | 4685732  |
| ID  |  |
| Special version                           | S1153 Corresponds to:Fixing screw with<br>2.5-mm Allen key |
| General data                              |  |
| Pass speed                                | ≤ 10 m/s   |
| Repeatability                             | ≤ ± 0.1 mm   |
| Temperature drift                         | ≤ 0.1 mm   |
| Hysteresis                                | ≤ 1 mm   |
| Electrical data                           |  |
| Operating voltage U <sub>B</sub>          | 1030 VDC   |
| Ripple U <sub>ss</sub>                    | ≤ 10 % U <sub>Bmax</sub>                                   |
| DC rated operating current I <sub>e</sub> | ≤ 150 mA   |
| No-load current                           | ≤ 15 mA  |
| Residual current                          | ≤ 0.1 mA   |
| Isolation test voltage                    | 0.5 kV   |
| Short-circuit protection                  | yes/Cyclic   |
| Voltage drop at I <sub>e</sub>            | ≤ 1.8 V  |
| Wire break/reverse polarity protection    | yes/Complete   |
| Output function                           | 3-wire, NO contact, PNP                                    |
| Switching frequency                       | 1 kHz  |
| Mechanical data                           |  |
| Design                                    | Rectangular, UNT   |
| Dimensions                                | 28 x 5 x 6 mm  |
| ·   |  |

## **Features**

- For T-groove cylinders without mounting accessories
- Optional accessories for mounting on other cylinder designs
- ■One-hand mounting possible
- Stable mounting
- ■DC 3-wire, 10...30 VDC
- ■NO contact, PNP output
- Pigtail with male end, Ø 8 mm

## Wiring diagram



# Functional principle

Magnetic field sensors are activated by magnetic fields and are especially suited for piston position detection in pneumatic cylinders. Based on the fact that magnetic fields can permeate non-magnetizable metals, it is possible to detect a permanent magnet attached to the piston through the aluminium wall of the cylinder.



TURCK

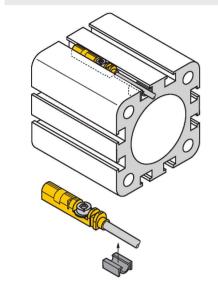
# BIM-UNT-AP6X-0.3-PSG3S/S1153| 02/21/2025 14-45 | technical changes reserved

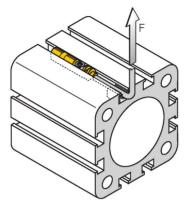
# Technical data

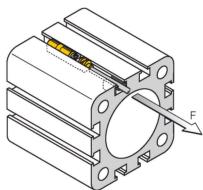
| Housing material                   | Plastic, PP   |
|------------------------------------|---|
| Active area material               | Plastic, PP   |
| Tightening torque fixing screw     | 0.4 Nm  |
| Electrical connection              | Cable with connector, Ø 8 mm  |
| Cable quality                      | Ø 3 mm, Gray, Lif9Y-11Y, PUR, 0.3 m                                 |
|                                    | Suited for E-ChainSystems® acc. to manufacturers declaration H1063M |
| Core cross-section                 | 3 x 0.14 mm <sup>2</sup>  |
| Environmental conditions           |   |
| Ambient temperature                | -25+70 °C   |
| Vibration resistance               | 55 Hz (1 mm)  |
| Shock resistance                   | 30 g (11 ms)  |
| Protection class                   | IP68  |
| MTTF                               | 2283 years acc. to SN 29500 (Ed. 99) 40 °C                          |
| Mounting on the following profiles |   |
| Cylindrical design                 |   |
| Switching state                    | LED, Yellow   |
| Included in delivery               | cable clip  |
|                                    |   |

# Mounting instructions

### Mounting instructions/Description







Insert the sensor in the groove from above. Mount the sensors as follows using the patented wing screw: The wing screw features a left-hand female thread. Two small plastic lips keep the screw in position, ready-to-install. Turn the screw clockwise. The screw moves out of the thread and hits the upper grooves with the wings. The sensor is thus pressed down and locked. Use a standard screw driver or a 2.5 mm Allen key to fasten the screw with a quarter turn. A fixing torque of 0.4 Nm is sufficient for safe mounting without damaging the cylinder. The sensor now withstands axial and radial tensile load of F=100N applied on the cable. Cable clips are included in the scope of delivery. They enable smooth cable routing in the groove. Mounting accessories for other cylinder sizes have to be ordered separately.

## Accessories

KLZCD2-UNT

6970418

Mounting bracket for mounting magnetic field sensors for T-grooves on a CleanDesign cylinder with mounting rail

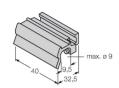
KLZ1-INT

6970410

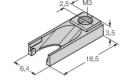
Accessories for mounting the sensors BIM-INT and BIM-UNT on tie-rod cylinders; cylinder diameter: 32... 40 mm; material: Aluminum; further mounting accessories for other cylinder diameters on request



Accessories for finetuning the switchpoint on T-7 T-groove cylinders; snap-locked in the BIM-UNT fixture; suited for multiple use; material: plastic



63 mm; material: Aluminium; Further mounting accessories for other cylinder diameters on request



KLRC-UNT1

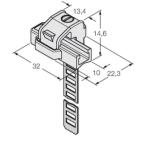
6970626

Mounting bracket for mounting magnetic field sensors on round cylinders; cylinder diameter: 8...25 mm: material: PA 6I/6T / nickel silver: fire-hazard classification acc. to UL94



6970627

Mounting bracket for mounting magnetic field sensors on round cylinders; cylinder diameter: 25...63 mm: material: PA 6I/6T / nickel silver: fire-hazard classification acc. to UL94



KLRC-UNT3

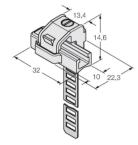
6970628

Mounting bracket for mounting magnetic field sensors on round cylinders; cylinder diameter: 63...130 mm; material: PA 6I/6T / nickel silver; fire-hazard classification acc. to UL94



6970629

Mounting bracket for mounting magnetic field sensors on round cylinders; cylinder diameter: 130... 250 mm; material: PA 6I/6T / nickel silver; fire-hazard classification acc. to UL94 - V2



KLDT-UNT2

6913351

Mounting bracket for mounting magnetic field sensors on dovetail groove cylinders; groove width: 7 mm; material: PPS



6913352

Mounting bracket for mounting magnetic field sensors on dovetail groove cylinders; groove width: 9.4 mm; material: PPS



**KLDT-UNT6** 

6913355

Mounting bracket for mounting magnetic field sensors on dovetail groove cylinders; groove width: 7.35 mm; material: PPS

