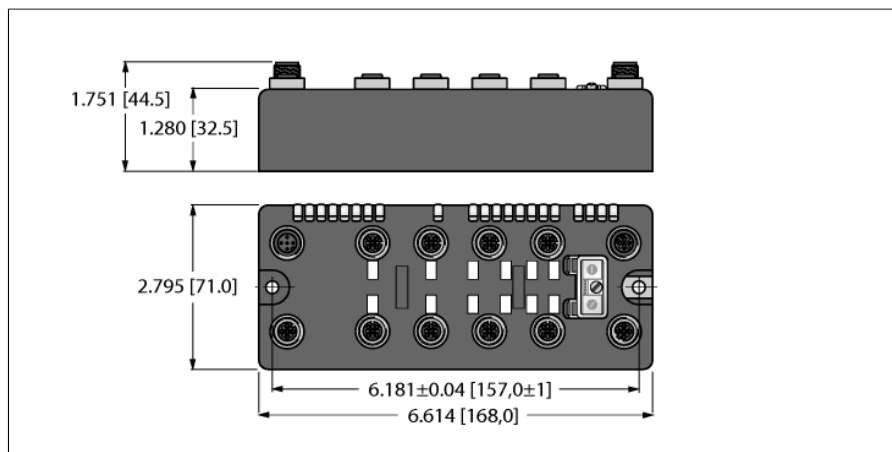


# BL compact™ fieldbus station for DeviceNet™

## 4 Analog Outputs for Voltage and 8 Configurable Digital PNP Channels

### BLCDN-8M12LT-4AO-V-8XSG-P

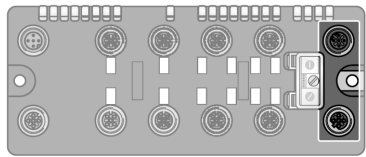


|                                |                                                                                                                                                                             |
|--------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Type                           | BLCDN-8M12LT-4AO-V-8XSG-P                                                                                                                                                   |
| ID                             | 6811013                                                                                                                                                                     |
| Nominal system voltage         | 24 VDC                                                                                                                                                                      |
| System power supply            | Via fieldbus and auxiliary power                                                                                                                                            |
| Voltage supply connection      | 2 x M12, 4-pin                                                                                                                                                              |
| Admissible range V+            | 11...30 VDC                                                                                                                                                                 |
| Nominal current V+             | 30 mA                                                                                                                                                                       |
| Max. current V+                | 4 A                                                                                                                                                                         |
| Admissible range Vi            | 18...30 VDC                                                                                                                                                                 |
| Nominal current Vi             | 100 mA                                                                                                                                                                      |
| Max. current Vi                | 2 A                                                                                                                                                                         |
| Admissible range Vo            | 18...30 VDC                                                                                                                                                                 |
| Nominal current Vo             | 150 mA                                                                                                                                                                      |
| Max. current Vo                | 4 A                                                                                                                                                                         |
| Electrical isolation           | The inputs and outputs of the 8XSG I/O cards are supplied via a common ground. Therefore, it is recommend not to use this module for safety or emergency stop applications. |
| Fieldbus transmission rate     | 125/250/500 kbps                                                                                                                                                            |
| Adjustment transmission rate   | Automatic detection                                                                                                                                                         |
| Fieldbus address range         | 0...63<br>64...80 (MacID programmable)<br>81...99 (manufacturer specific)                                                                                                   |
| Fieldbus addressing            | 2 decimally coded rotary switches                                                                                                                                           |
| Fieldbus connection technology | 2 x M12<br>5-pole                                                                                                                                                           |
| Fieldbus termination           | external                                                                                                                                                                    |
| Service interface              | RS232 interface                                                                                                                                                             |
| Vendor ID                      | 48                                                                                                                                                                          |
| Product type                   | 12                                                                                                                                                                          |
| Product code                   | 11013                                                                                                                                                                       |

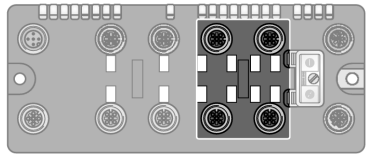
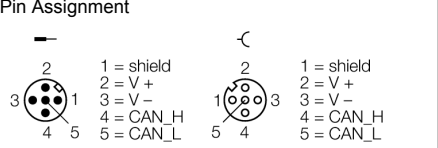
- On-machine Compact fieldbus I/O block
- DeviceNet™ slave
- 125 / 250 / 500 kbps
- Two 5-pole M12 connectors for fieldbus connection
- 2 rotary switches for node address
- IP67, IP69K
- M12 I/O connectors
- LEDs indicating status and diagnostics
- Electronics galvanically separated from the field level via optocouplers
- 8 Configurable digital PNP channels, 24 VDC
- Max. 0.5A per channel
- Selection of filtering times (Input delay)
- Invertible inputs
- 4 analog voltage outputs
- -10/0...+10 VDC

|                                    |                                                    |
|------------------------------------|----------------------------------------------------|
| Digital inputs                     | From 8XSG                                          |
| Input type                         | PNP                                                |
| Type of input diagnostics          | Group diagnostics                                  |
| Sensor supply (V <sub>SENS</sub> ) | 24 VDC                                             |
| Low-level signal voltage           | 4.5 V                                              |
| Low-level signal voltage           | < 4.5 VDC                                          |
| High-level signal voltage          | 7...30 VDC                                         |
| Low-level signal current           | < 1.5 mA                                           |
| High-level signal current          | 2.1...3.7 mA                                       |
| Input delay                        | 0.25 or 2.5 ms (configurable)                      |
| Digital outputs                    | From 8XSG                                          |
| Output type                        | PNP                                                |
| Sensor supply (V <sub>SENS</sub> ) | 24 VDC                                             |
| Output current per channel         | 0.5 A                                              |
| Output voltage                     | 24 VDC                                             |
| Output delay                       | 3 ms                                               |
| Load type                          | resistive, inductive, lamp load                    |
| Load resistance, resistive         | > 48 Ω                                             |
| Load resistance, inductive         | < 1.2 H                                            |
| Lamp load                          | < 3 W                                              |
| Switching frequency, resistive     | < 200 Hz                                           |
| Switching frequency, inductive     | < 2 Hz                                             |
| Switching frequency, lamp load     | < 20 Hz                                            |
| Short-circuit protection           | yes                                                |
| Analog outputs                     | from 4AO-V                                         |
| Operating modes                    | -10/0 ... 10 V                                     |
| Type of output diagnostics         | Channel diagnostics                                |
| Sensor supply                      | 24 VDC, 250 mA per channel                         |
| Load resistance, resistive         | > 1 kΩ                                             |
| Load resistance, capacitive        | < 1 μF                                             |
| Transmission frequency             | < 100 Hz                                           |
| Basic fault limit at 23 °C         | < 0.2 %                                            |
| Repeat accuracy                    | < 0.05 %                                           |
| Temperature coefficient            | < 300 ppm/°C of full scale                         |
| Resolution                         | 16 bit                                             |
| Measured-value display             | 16 bit signed integer                              |
|                                    | 12 bit full range left-justified                   |
| Dimensions                         | 168 x 71 x 32.5 mm                                 |
| Mounting                           | 2 × 5.4 mm diameter holes, 1.7 Nm torque           |
| Weight                             | 620 ± 20 g                                         |
| Housing material                   | Glass-filled nylon, nickel plated brass connectors |
| Housing color                      | Black                                              |
| Material screw                     | Nickel-plated brass                                |
| Material label                     | Polyester with polycarbonate overlay               |
| Ground label material              | Nickel plated brass                                |
| Protection class                   | IP67                                               |
|                                    | IP69K                                              |
| Ambient temperature                | -40...+70 °C                                       |
| Storage temperature                | -40...+85 °C                                       |
| Relative humidity                  | 15 to 95% (non-condensing)                         |
| Vibration test                     | Acc. to IEC 61131-2                                |
| - up to 20 g (at 10 up to 150 Hz)  | For mounting on base plate or machinery            |
| Shock test                         | according to IEC 61131-2                           |
| Electromagnetic compatibility      | Acc. to IEC 61131-2                                |
| Approvals and certificates         | CE, cULus                                          |

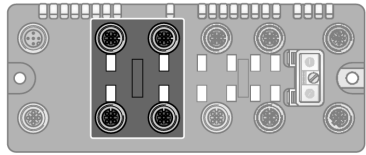
Pinning and wiring diagram



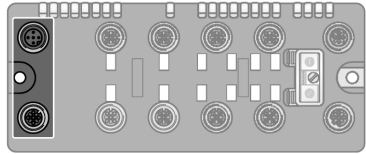
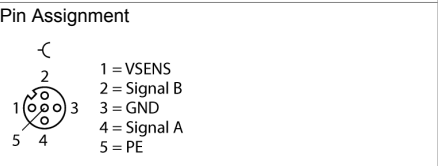
**DeviceNet**  
Fieldbus cable (example): RSC RKC 572-2M ident-no. U0323 or  
RSC-RKC572-2M ident-no. 6603629



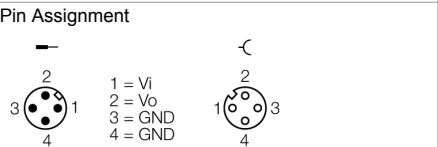
**Slot 1: Analog Outputs**  
Extension cable (example): RK 4.5T-2-RS 4.5T/S653 ident-no.  
U2187-09 or RKC4.5T-2-RSC4.5T/TEL ident-no. 6625212



**Slot 2: Digital Inputs and Outputs**  
Extension cable (example): RK 4.4T-2-RS 4.4T ident-no. U2445 or  
RKC4.4T-2-RSC4.4T/TEL ident-no. 6625208



**Auxiliary Power**  
Extension cable (example): RKC 4.4T-2-RSC 4.4T ident-no.  
U5264 or RKC4.4T-2-RSC4.4T/TEL ident-no. 6625208



#### Station LED status

| LED | Color | Status          | Description                          |
|-----|-------|-----------------|--------------------------------------|
| IOs |       | OFF             | No power                             |
|     | RED   | ON              | Low power or station error           |
|     | RED   | FLASHING (1 Hz) | I/O module configuration error       |
|     | RED   | FLASHING (4 Hz) | No I/O module bus communication      |
|     | GREEN | ON              | Station ok                           |
|     | GREEN | FLASHING        | Force mode active                    |
| MNS |       | OFF             | No connection                        |
|     | GREEN | ON              | Connection established               |
|     | GREEN | FLASHING (1 Hz) | No connection established, device OK |
|     | RED   | ON              | Duplicate MAC-ID                     |
|     | RED   | FLASHING        | Connection time out                  |
| IO  | GREEN | ON              | I/O active                           |
|     | GREEN | FLASHING (1 Hz) | One or more I/O in Idle State        |
|     | RED   | ON              | One or more I/O error                |
|     | RED   | FLASHING        | One or more I/O in Faulted State     |

#### I/O LED status slot 1

| LED                  | Color | Status           | Description                                             |
|----------------------|-------|------------------|---------------------------------------------------------|
| D1 *                 |       | OFF              | No diagnostics active                                   |
|                      | RED   | ON               | Station error/ module bus communication failure         |
|                      | RED   | FLASHING (0.5Hz) | Diagnostics active (Slot 1)                             |
| AO channels<br>0...3 |       |                  | Not connected<br>(The analog outputs do not have a LED) |

\* D1 LED also indicates gateway diagnostics

#### I/O LED status slot 2

| LED                                              | Color | Status           | Description                                            |
|--------------------------------------------------|-------|------------------|--------------------------------------------------------|
| D2 *                                             |       | OFF              | No diagnostics active                                  |
|                                                  | RED   | ON               | Station error/ module bus communication failure        |
|                                                  | RED   | FLASHING (0.5Hz) | Diagnostics active (Slot 2)                            |
| XSG channels<br>2 <sub>0</sub> ...2 <sub>7</sub> |       | OFF              | Channel status x = "0" (OFF),<br>no diagnostics active |
|                                                  | GREEN | ON               | Channel status x = "1" (ON)                            |
|                                                  | RED   | ON               | Short-circuit at output                                |

\* D2 LED also indicates gateway diagnostics

# I/O & Diagnostic Data Map

| INPUT                | BYTE | Bit 7                                   | Bit 6             | Bit 5              | Bit 4             | Bit 3                                | Bit 2             | Bit 1             | Bit 0                         |
|----------------------|------|-----------------------------------------|-------------------|--------------------|-------------------|--------------------------------------|-------------------|-------------------|-------------------------------|
|                      | 0    | DI 2 <sub>7</sub>                       | DI 2 <sub>6</sub> | DI 2 <sub>5</sub>  | DI 2 <sub>4</sub> | DI 2 <sub>3</sub>                    | DI 2 <sub>2</sub> | DI 2 <sub>1</sub> | DI 2 <sub>0</sub>             |
|                      | 1    | -                                       | -                 | -                  | -                 | -                                    | -                 | -                 | -                             |
| Diagnostics          | 2    | Module number reporting diagnostic data |                   |                    |                   |                                      |                   |                   |                               |
|                      | 3    | Replace Station                         | -                 | Diagnostics Active | -                 | -                                    | -                 | -                 | -                             |
| Slot 1 (ref. Byte 2) | 4    | Hardware Failure                        | -                 | -                  | -                 | AO 1 <sub>0</sub> Overflow/Underflow | -                 | -                 | Range Error AO 1 <sub>0</sub> |
|                      | 5    | Hardware Failure                        | -                 | -                  | -                 | AO 1 <sub>1</sub> Overflow/Underflow | -                 | -                 | Range Error AO 1 <sub>1</sub> |
|                      | 6    | Hardware Failure                        | -                 | -                  | -                 | AO 1 <sub>2</sub> Overflow/Underflow | -                 | -                 | Range Error AO 1 <sub>2</sub> |
|                      | 7    | Hardware Failure                        | -                 | -                  | -                 | AO 1 <sub>3</sub> Overflow/Underflow | -                 | -                 | Range Error AO 1 <sub>3</sub> |
| OUTPUT               | BYTE | Bit 7                                   | Bit 6             | Bit 5              | Bit 4             | Bit 3                                | Bit 2             | Bit 1             | Bit 0                         |
| AO 1 <sub>0</sub>    | 0    | AO 1 <sub>0</sub> LSB                   |                   |                    |                   |                                      |                   |                   |                               |
|                      | 1    | AO 1 <sub>0</sub> MSB                   |                   |                    |                   |                                      |                   |                   |                               |
| AO 1 <sub>1</sub>    | 2    | AO 1 <sub>1</sub> LSB                   |                   |                    |                   |                                      |                   |                   |                               |
|                      | 3    | AO 1 <sub>1</sub> MSB                   |                   |                    |                   |                                      |                   |                   |                               |
| AO 1 <sub>2</sub>    | 4    | AO 1 <sub>2</sub> LSB                   |                   |                    |                   |                                      |                   |                   |                               |
|                      | 5    | AO 1 <sub>2</sub> MSB                   |                   |                    |                   |                                      |                   |                   |                               |
| AO 1 <sub>3</sub>    | 6    | AO 1 <sub>3</sub> LSB                   |                   |                    |                   |                                      |                   |                   |                               |
|                      | 7    | AO 1 <sub>3</sub> MSB                   |                   |                    |                   |                                      |                   |                   |                               |
|                      | 8    | DO 2 <sub>7</sub>                       | DO 2 <sub>6</sub> | DO 2 <sub>5</sub>  | DO 2 <sub>4</sub> | DO 2 <sub>3</sub>                    | DO 2 <sub>2</sub> | DO 2 <sub>1</sub> | DO 2 <sub>0</sub>             |
|                      | 9    | -                                       | -                 | -                  | -                 | -                                    | -                 | -                 | -                             |