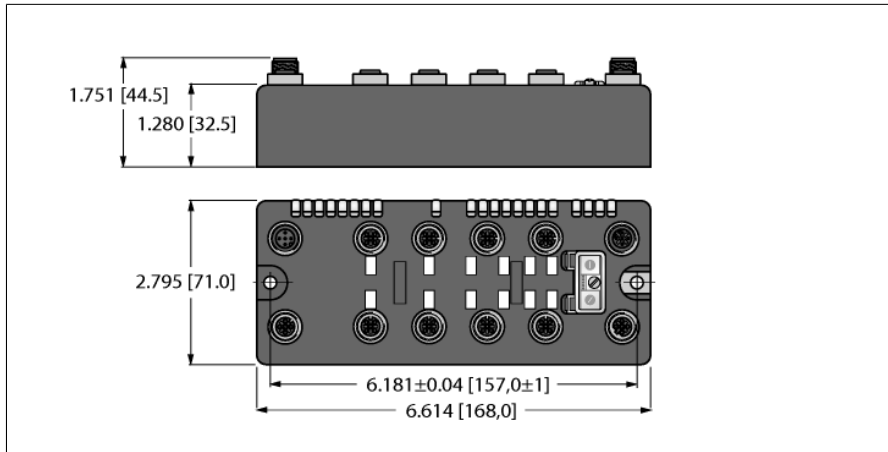


BL compact™ multiprotocol fieldbus station for Industrial Ethernet

4 Analog Outputs for Voltage and 8 Configurable Digital PNP Channels

BLCEN-8M12LT-4AO-V-8XSG-P



Type	BLCEN-8M12LT-4AO-V-8XSG-P
ID	6811514
Nominal system voltage	24 VDC
System power supply	Via auxiliary power
Voltage supply connection	2 x M12, 5-pin
Admissible range Vi	18...30 VDC
Nominal current Vi	225 mA
Max. current Vi	2 A
Admissible range Vo	18...30 VDC
Nominal current Vo	150 mA
Max. current Vo	4 A
Electrical isolation	The inputs and outputs of the 8XSG I/O cards are supplied via a common ground. Therefore, it is recommend not to use this module for safety or emergency stop applications.

- On-machine Compact fieldbus I/O block
- EtherNet/IP™, Modbus® TCP, or PROFINET slave
- Integrated Ethernet Switch
- 10 Mbps / 100 Mbps supported
- Two 4-pole M12, D-coded, connectors for fieldbus connection
- 2 rotary switches for node address
- IP67, IP69K
- M12 I/O connectors
- LEDs indicating status and diagnostics
- Electronics galvanically separated from the field level via optocouplers
- 8 Configurable digital PNP channels, 24 VDC
- Max. 0.5A per channel
- Selection of filtering times (Input delay)
- Invertible inputs
- 4 analog voltage outputs
- -10/0...+10 VDC

Fieldbus transmission rate	10/100 Mbps
Adjustment transmission rate	Automatic detection
Fieldbus address range	1...92 0 (192.168.1.254) 93 (BOOTP) 94 (DHCP) 95 (PGM) 96 (PGM-DHCP) *recommended for PROFINET 97...98 (manufacturer specific)
Fieldbus addressing	2 decimally coded rotary switches
Fieldbus connection technology	2 × M12
	4-pole, D-coded
Protocol detection	automatic
Web server	Integrated
Service interface	Ethernet
Vendor ID	48
Product type	12
Product code	11514

Modbus TCP	
Addressing	Static IP, BOOTP, DHCP
Supported function codes	FC1, FC2, FC3, FC4, FC5, FC6, FC15, FC16, FC23
Number of TCP connections	6
Input Data Size	max. 3 register
Input register start address	0 (0x0000 hex)
Output Data Size	max. 5 register
Output register start address	2048 (0x0800 hex)

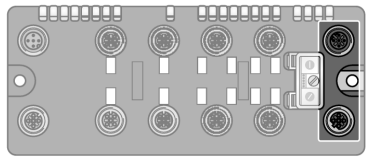
Ethernet/IP	
Addressing	acc. to EtherNet/IP specification
Device Level Ring (DLR)	supported
Class 1 connections (CIP)	6
Input Assembly Instance	103
Input Data Size	4 INT
Output Assembly Instance	104
Output Data Size	5 INT
Configuration Assembly Instance	106
Configuration Size	0
Comm Format	Data - INT

PROFINET	
Addressing	DCP
Conformance class	B (RT)
MinCycleTime	1 ms
Diagnostics	acc. to PROFINET alarm handling
Topology detection	supported
Automatic addressing	supported
Media Redundancy Protocol (MRP)	supported
Input Data Size	max. 8 BYTE
Output Data Size	max. 10 BYTE

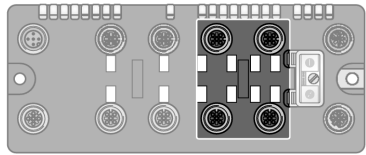
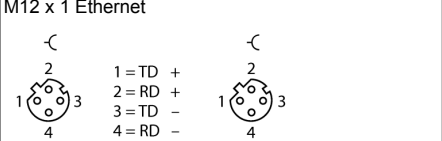
Digital inputs	
Input type	PNP
Type of input diagnostics	Group diagnostics
Sensor supply (V _{SENSE})	24 VDC
Low-level signal voltage	4.5 V
Low-level signal voltage	< 4.5 VDC
High-level signal voltage	7...30 VDC
Low-level signal current	< 1.5 mA
High-level signal current	2.1...3.7 mA
Input delay	0.25 or 2.5 ms (configurable)

Analog outputs	from 4AO-V
Operating modes	-10/0 ... 10 V
Type of output diagnostics	Channel diagnostics
Sensor supply	24 VDC, 250 mA per channel
Load resistance, resistive	> 1 kΩ
Load resistance, capacitive	< 1 μF
Transmission frequency	< 100 Hz
Basic fault limit at 23 °C	< 0.2 %
Repeat accuracy	< 0.05 %
Temperature coefficient	< 300 ppm/°C of full scale
Resolution	16 bit
Measured-value display	16 bit signed integer
	12 bit full range left-justified
Dimensions	168 x 71 x 32.5 mm
Mounting	2 × 5.4 mm diameter holes, 1.7 Nm torque
Weight	620 ± 20 g
Housing material	Glass-filled nylon, nickel plated brass connectors
Housing color	Black
Material screw	Nickel-plated brass
Material label	Polyester with polycarbonate overlay
Ground label material	Nickel plated brass
Protection class	IP67 IP69K
Ambient temperature	-40...+70 °C
Storage temperature	-40...+85 °C
Relative humidity	15 to 95% (non-condensing)
Vibration test	Acc. to IEC 61131-2
- up to 20 g (at 10 up to 150 Hz)	For mounting on base plate or machinery
Shock test	according to IEC 61131-2
Electromagnetic compatibility	Acc. to IEC 61131-2
Approvals and certificates	CE, cULus

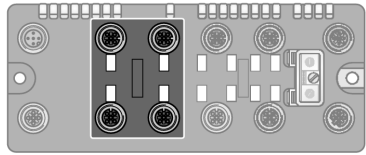
Pinning and wiring diagram



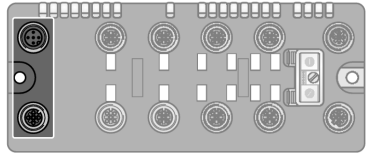
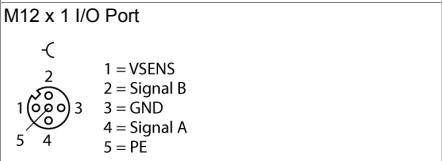
Ethernet Ports
Fieldbus cable (IP67 example): RSSD RSSD 441-2M ID number U-02482 or RSSD-RSSD-441-2M/S2174 ID number 6914218



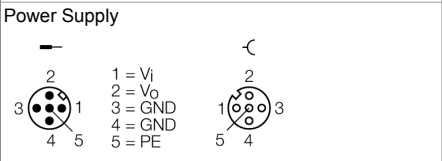
Slot 1: Analog Outputs
Extension cable (example): RK 4.5T-2-RS 4.5T/S653 ident-no. U2187-09 or RKC4.5T-2-RSC4.5T/TEL ident-no. 6625212



Slot 2: Digital Inputs and Outputs
Extension cable (example): RK 4.4T-2-RS 4.4T ident-no. U2445 or RKC4.4T-2-RSC4.4T/TEL ident-no. 6625208



Auxiliary Power
Extension cable (example): RKC 4.4T-2-RSC 4.4T ident-no. U5264 or RKC4.4T-2-RSC4.4T/TEL ident-no. 6625208



Station LED status

LED	Color	Status	Description
IOs		OFF	No power
	RED	ON	Low power or station error
	RED	FLASHING (1 Hz)	I/O module configuration error
	RED	FLASHING (4 Hz)	No I/O module bus communication
	GREEN	ON	Station ok
	GREEN	FLASHING	Force mode active
BUS		OFF	Power Off
	GREEN	ON	Connected to Master
	GREEN	FLASHING	Ready
	GREEN	FLASHING 3x (1Hz)	ARGE Running
	RED	ON	Error
	RED	FLASHING	WINK
LNK/ACT	YELLOW	ON	DHCP/BOOTP Search
		OFF	No Link
	GREEN	ON	Link
	GREEN	FLASHING	Traffic
	YELLOW	ON	100 Mbit Linked

I/O LED status slot 1

LED	Color	Status	Description
D1 *		OFF	No diagnostics active
	RED	ON	Station error/ module bus communication failure
	RED	FLASHING (0.5Hz)	Diagnostics active (Slot 1)
AO channels 0...3			Not connected (The analog outputs do not have a LED)

* D1 LED also indicates gateway diagnostics

I/O LED status slot 2

LED	Color	Status	Description
D2 *		OFF	No diagnostics active
	RED	ON	Station error/ module bus communication failure
	RED	FLASHING (0.5Hz)	Diagnostics active (Slot 2)
XSG channels 2 ₀ ...2 ₇		OFF	Channel status x = "0" (OFF), no diagnostics active
	GREEN	ON	Channel status x = "1" (ON)
	RED	ON	Short-circuit at output

* D2 LED also indicates gateway diagnostics

Process Data Mapping of Each Protocol

EtherNet/IP™ I/O & Diagnostics Data Mapping

INPUT	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
	0	DI 2 ₇	DI 2 ₆	DI 2 ₅	DI 2 ₄	DI 2 ₃	DI 2 ₂	DI 2 ₁	DI 2 ₀
	1	-	-	-	-	-	-	-	-
Diagnostics	2	Module number reporting diagnostic data							
	3	Replace Station	-	Diagnostics Active	-	-	-	-	-
Slot 1 (ref. Byte 2)	4	Hardware Failure	-	-	-	AO 1 ₀ Overflow/Underflow	-	-	Range Error AO 1 ₀
	5	Hardware Failure	-	-	-	AO 1 ₁ Overflow/Underflow	-	-	Range Error AO 1 ₁
	6	Hardware Failure	-	-	-	AO 1 ₂ Overflow/Underflow	-	-	Range Error AO 1 ₂
	7	Hardware Failure	-	-	-	AO 1 ₃ Overflow/Underflow	-	-	Range Error AO 1 ₃
OUTPUT	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
AO 1 ₀	0	AO 1 ₀ LSB							
	1	AO 1 ₀ MSB							
AO 1 ₁	2	AO 1 ₁ LSB							
	3	AO 1 ₁ MSB							
AO 1 ₂	4	AO 1 ₂ LSB							
	5	AO 1 ₂ MSB							
AO 1 ₃	6	AO 1 ₃ LSB							
	7	AO 1 ₃ MSB							
	8	DO 2 ₇	DO 2 ₆	DO 2 ₅	DO 2 ₄	DO 2 ₃	DO 2 ₂	DO 2 ₁	DO 2 ₀
	9	-	-	-	-	-	-	-	-

* The scheduled diagnostic information changes every 125 ms between Slot 1 and Slot 2, if both slots send active diagnostics.

AO	Analog Output	MR	Measurement Value Range Error
CFG	Configuration Error	OC	Open Circuit
COM	Communication Failure	S1	Slot 1
DIA	Diagnostics Active	S2	Slot 2
DI	Digital Input	SC	Short Circuit/Overcurrent
DO	Digital Output	VI Low	VI Voltage
FCE	Force Mode Active	VO Low	VO Voltage

Modbus® TCP Register Mapping

	REG	Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Inputs (RO)	0x0000	-	-	-	-	-	-	-	-	DI 2 ₇	DI 2 ₆	DI 2 ₅	DI 2 ₄	DI 2 ₃	DI 2 ₂	DI 2 ₁	DI 2 ₀
Status (RO)	0x0001	-	FCE	-	-	CFG	COM	VI low	-	VO low	-	-	-	-	-	-	DIA
Diag. (RO)	0x0002	-	-	-	-	-	-	-	-	-	-	-	-	-	-	S2 DIA	S1 DIA
Outputs (RW)	0x0800	AO 1 ₀															
	0x0801	AO 1 ₁															
	0x0802	AO 1 ₂															
	0x0803	AO 1 ₃															
	0x0804	-	-	-	-	-	-	-	-	DO 2 ₇	DO 2 ₆	DO 2 ₅	DO 2 ₄	DO 2 ₃	DO 2 ₂	DO 2 ₁	DO 2 ₀
I/O Diag. (RO)	0xA000	-	-	-	-	OFUAO 1 ₁	SCAO 1 ₁	WBAO 1 ₁	MRAO 1 ₁	-	-	-	-	OFUAO 1 ₀	SCAO 1 ₀	WBAO 1 ₀	MRAO 1 ₀
	0xA001	-	-	-	-	OFUAO 1 ₃	SCAO 1 ₃	WBAO 1 ₃	MRAO 1 ₃	-	-	-	-	OFUAO 1 ₂	SCAO 1 ₂	WBAO 1 ₂	MRAO 1 ₂
	0xA002	SCDO 2 ₇	SCDO 2 ₆	SCDO 2 ₅	SCDO 2 ₄	SCDO 2 ₃	SCDO 2 ₂	SCDO 2 ₁	SCDO 2 ₀	SCDI 2 ₇	SCDI 2 ₆	SCDI 2 ₅	SCDI 2 ₄	SCDI 2 ₃	SCDI 2 ₂	SCDI 2 ₁	SCDI 2 ₀

PROFINET® Process Data

	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Inputs	0	DI 1 ₇	DI 1 ₆	DI 1 ₅	DI 1 ₄	DI 1 ₃	DI 1 ₂	DI 1 ₁	DI 1 ₀
	1	-	-	-	-	-	-	-	-
Outputs	0	AO 1 ₀ LSB							
	1	AO 1 ₀ MSB							
	2	AO 1 ₁ LSB							
	3	AO 1 ₁ MSB							
	4	AO 1 ₂ LSB							

5	AO 1 _z MSB							
6	AO 1 _s LSB							
7	AO 1 _s MSB							
8	DO 2 ₇	DO 2 ₆	DO 2 ₅	DO 2 ₄	DO 2 ₃	DO 2 ₂	DO 2 ₁	DO 2 ₀
9	-	-	-	-	-	-	-	-